

Textile Jet **Tx3-1600** Daily care manual

Request for daily care

Inkjet plotter is the precision machine that has highly delicate mechanism. Especially, little dust and paper powder may have effect on a head nozzle firing ink, and may not get normal printing. To use the inkjet plotter in good condition, we recommend the following daily care.

Table of contents

Routine Maintenance	2
Cleaning Inside Of The Cleaning Water Tank	3
In Case Spots Appear On The Fabric During Printing	5
When The Waste Ink Tank Becomes Full	8
Replacing The Mist Fan Filter	9
Cleaning The Station Interior	10
Open and close the station cover	11
Periodical cleaning of the wiper	11
When the message [Clean WiperShaft] is displayed [CarriageOut]	14
When the message [Replace Wiper] is displayed [WiperExchn]	16
Cleaning the bottom surface of the carriage	18
Cleaning the flushing box and blower filter	19
Cleaning The Y Main Guide [Main Guide]	22
Replacing ANRS Media [ANR Unit]	23
Cleaning The Belt [Belt Clean]	27

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Routine Maintenance

Be sure to conduct maintenance works for the device when necessary or periodically so as to use the device for a long time while keeping its printing accuracy.

When the device is left unused for a long period of time



- Turn off the power to the device. (Refer to Operation manual Page 2.52)
- When performing belt cleaning with “Circulate”, change dirty water in the cleaning tank with new water, clean the inside of the pipe, and turn the power OFF.

Notes on cleaning



- Never disassemble the device. Disassembling the device can result in electric shock hazards and breakage of the device.
- Prevent moisture from entering inside the device. If the inner part of the device becomes wet, electric shock hazards and breakage of the device can result.
- Conduct maintenance works after turning off the power switch and detaching the power cable. If not, unexpected troubles can arise.
- Do not use benzine, thinner and chemical agents containing abrasives. Such materials can deteriorate or deform the surface of the cover.
- Do not apply lubricating oil or the like inside the device. Such materials can cause the plotter mechanism to fail.

Maintenance for frame components

If the frame components of the device have stained, dampen a piece of soft cloth with water or neutral detergent diluted with water, squeeze it and wipe the frame components clean.

Cleaning Inside Of The Cleaning Water Tank

Clean inside of the cleaning water tank regularly.

After a certain period of time using the cleaning water , it may fine away by natural evaporation, etc. The cleaning water volume may become less, the warning message shows on the LCD as below.



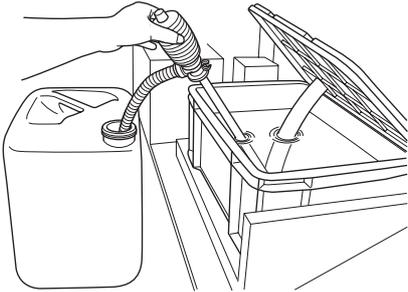
Replacing the water of the tank

It is necessary to change water every day when belt cleaning is being performed with water circulation. The dirty water is pumped up with attached hand pump and then pour clean water into the tank.

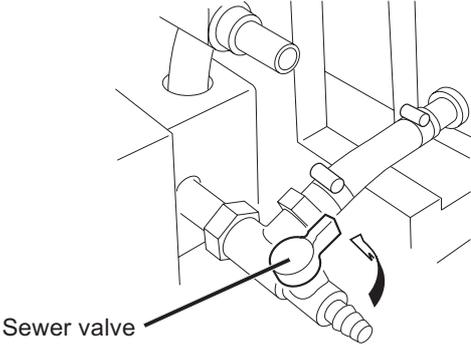
 CAUTION

- When belt cleaning is being performed with water circulation, change cleaning water every day.
- Dispose of waste cleaning water according to the local regulations.

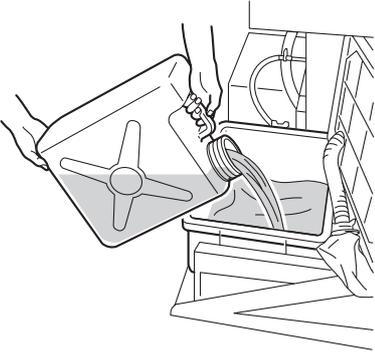
1. Pump up the dirty water from the tank to another polyethylene tank by hand pump.



2. Make sure to close the sewer valve.



3. Fill the tank with about 20 liters of water.



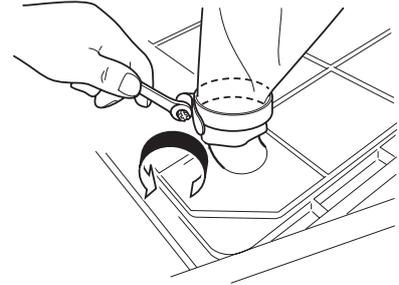
Replacing and cleaning the water cleaning filter

When the filter is clogged, make sure to replace or clean it.

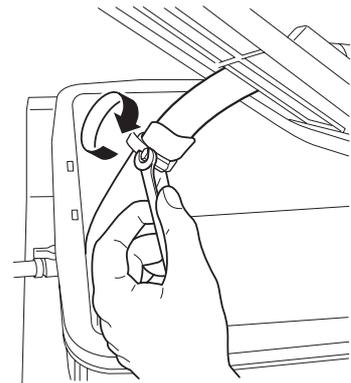
After a certain period of time, the message shows as below LCD.

Wash Tank
Check The Filter

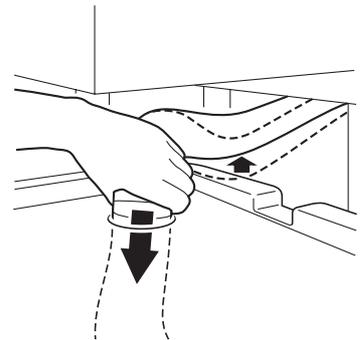
1. **Open the tank and then loosen the setscrew.**



2. **Replace the filter with a new one and then, tighten the setscrew.**



3. **Insert the hose in the tank without slacks.**



4. **In case “Replace Filter” messages has given, the counter resetting should be needed for the cleaning filter.**

Refer to “Resetting the counters for each type” in operation manual (Page 5.18).

In Case Spots Appear On The Fabric During Printing

In case spots appear on the fabric during printing, it may cause remaining cleaning water. Replace the belt wiper unit with a new one or clean the water absorption roller.



- The irregular surface has occurred on the belt in case some following condition has appeared. Make sure to apply new adhesive immediately. (Refer to Operation Manual Page.5-4)
 - * The adhesive was applied unevenly.
 - * Dust, thread and tiny fleck are not able to remove from the belt even if Washing belt function has performed.
- Make sure to wear rubber gloves for replacement.

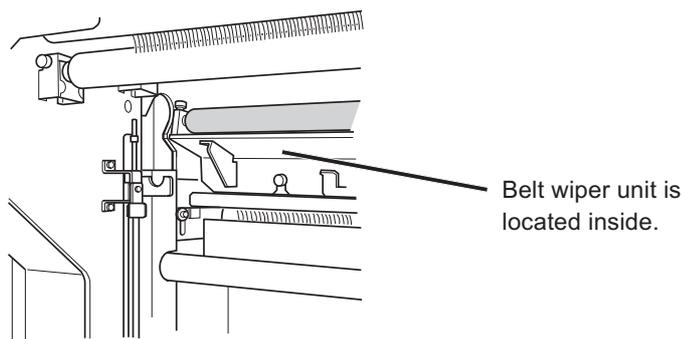


Replacement for the belt wiper unit

In case spots appear on the fabric during printing, it may cause remaining cleaning water. Replacement for the belt wiper unit is required.



- In case replacing the belt wiper unit, contact your distributor or Mimaki sales office to call for service.



Cleaning for the water absorption roller

After a certain period time with belt washing, the water absorption roller unable to absorb the water. Clean the water absorption roller to keep good printing condition.



- In case the indication period of cleaning the water absorption roller has set before printing, you can print without worrying about maintenance period. (Refer to Operation manual Page 4-12 [Setting the indication period for maintenance])

Water Absorption
Check The Roller

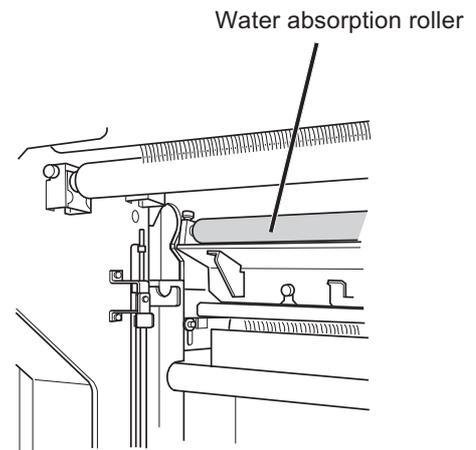
1. Turn off the power to the device.



CAUTION

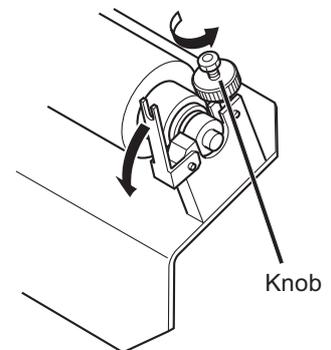


- Before cleaning the water absorption roller, put a fabric like waste cloth, etc. on the floor to avoid being stained with washing water.
- Make sure to wear rubber gloves for cleaning.



2. Loosen knobs at the both ends of the water absorption and then, open the shaft cover.

Water absorption roller is located in the inside of the rear.



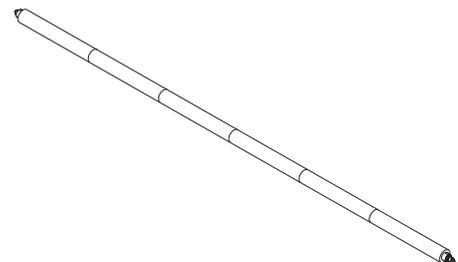
3. Remove the water absorption roller from the device.



CAUTION

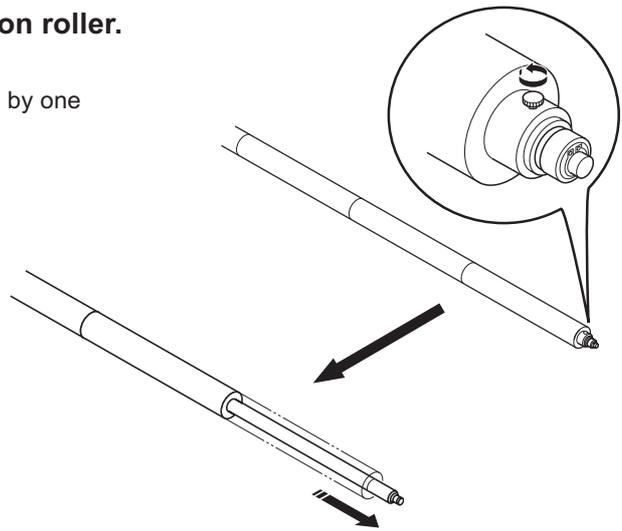


- Remove the roller with more than one person.
- In case the feeding tension bar is hooked to the stopper, remove it from the stopper.



4. Remove water from the water absorption roller.

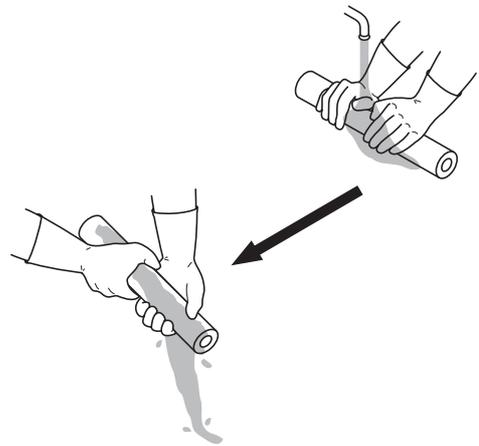
a. This roller is available to divide one by one to remove water.



b. Dip the roller into the running water to wash the dirt away from it.

 CAUTION

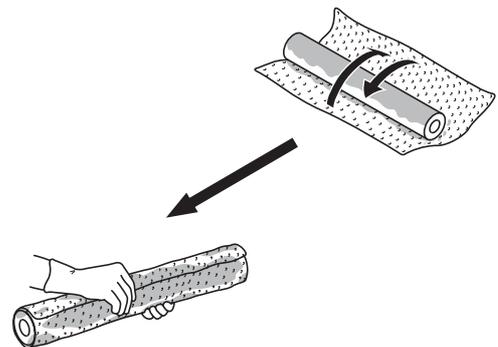
- Do not twist the roller to avoid break the sponge.



c. Sponge the water off from the roller with Bemcot after cleaning.

 CAUTION

- Do not twist the roller to avoid break the sponge.



d. Dry the roller out well.

5. Fix the water absorption roller into the device.

6. In case “Check the roller” messages has given, the counter resetting should be needed for the water absorption roller.

Refer to “Resetting the counters for each type” in Operation manual Page 5-18.

When The Waste Ink Tank Becomes Full

Ink used for cleaning of the head is collected in the waste ink tank.
If the waste ink tank becomes full, dispose of it promptly.



- For purchase of a spare waste ink tank, contact your distributor or Mimaki sales office to call for service.
- Prepare a polyethylene tank to which waste ink is to be transferred.



- If ink is dripping, wait until it stops dripping.



- Make sure to wear rubber gloves for replacement.

STEP

1. Pull out the hose from the waste ink tank.



- When pulling out the waste ink tank, hold the opening of the waste ink tank with paper and then slowly pull it out to prevent waste ink from spattering.
- Before replacing ink, put paper on the floor to prevent it from being stained with ink.

2. Transfer waste ink to another polyethylene tank.



- Discard the waste ink according to the local regulations of the area this unit is used.

3. Set the emptied waste ink tank again.



Replacing The Mist Fan Filter

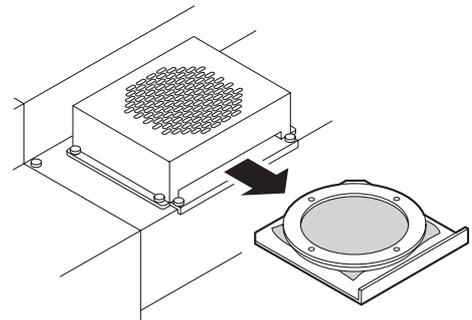
This device is provided with two mist fan filter units on the rear top side.
In case the filter is clogged by ink or dust adhesion, replace the mist fan filter.
Wash the replaced filter, then reuse the filter.



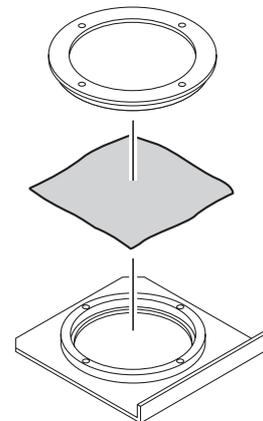
- The mist fan filter is sold separately.
When changing the filter, contact your dealer or Mimaki sales office.

STEP

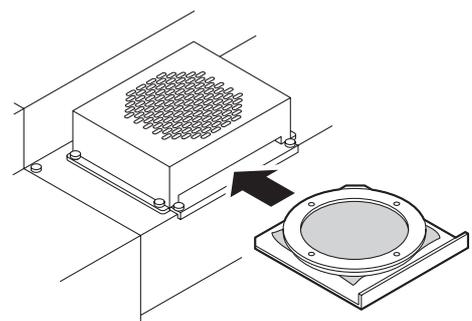
- 1. Pull the mist fan filter holder out of the mist fan filter units which located at the both sides on the main unit.**



- 2. Replace a mist fan filter with a new one.**
Cover the all circumference with filter to fix it.



- 3. Set the filter holder to the filter unit.**



Cleaning The Station Interior

Carriage moves two kinds of way for maintenance of the ink station.

Use the functions according to your applications.

The interior of the station needs maintenance when a blurred test pattern is not corrected even after the cleaning function (Refer to Operation manual Page 2.42) is executed or when a consumable part is to be replaced.



CAUTION

- Do not move the carriage out of the capping station by hand. Use the appropriate operation key to move the carriage.



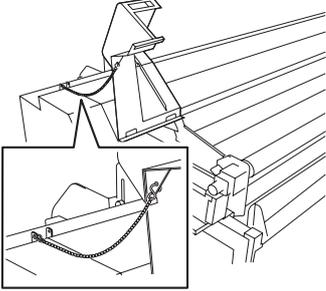
- Make sure to wear rubber gloves for cleaning.

Types of carriage cleaning		
Station	Carriage Out	Cleaning around the wiper, wiper shaft and ink caps.
	WiperExchange	Exchange the wiper. This device notifies the period of wiper exchange. Exchange the wiper when display this message.
	Flushing Box exchange	Discard the waste ink. Wash the flushing box and filter.
Carriage		<ul style="list-style-type: none"> • Check dirt of the head. • Clean the nozzle face. • Clean under the carriage using a brush.

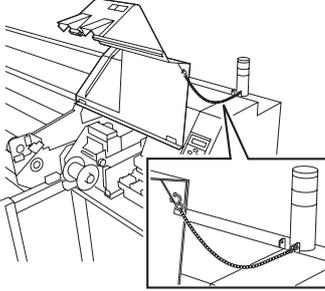
Open and close the station cover

 CAUTION

- Make sure to chain the station cover when performing maintenance with the cover opened, or it may cause an unexpected hurt by the shutting cover.



Station cover L



Station cover R

Periodical cleaning of the wiper

Cleaning the wiper

The wipers are provided for cleaning the heads. As the device is used to plot images, the wipers gradually become stained with ink and dust. Clean stained wipers.

The wiper is separately available from your local distributor or our office.

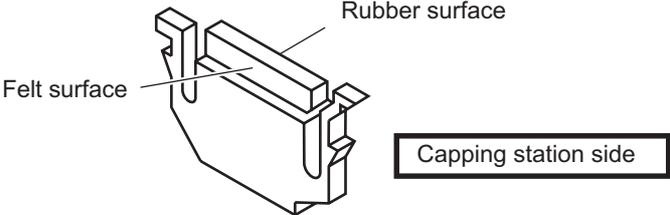
 CAUTION

Notes on handling the wipers

- Don't touch the rubber part of the new wiper. It will result in clogged nozzle.
- Clean the two wipers at a time.
- The front side of each wiper is made of felt, and the rear side is made of rubber.

Do not rub the felt side with a swab. Instead, press the swab against the felt side surface to remove dirt. Rubbing the felt side surface will make it fluffy and result in clogged nozzle. Wipe ink off the rubber side surface with a swab.

- When executing this function, the carriage will come out of the capping station. If the carriage is left in the aforementioned state for an extended period of time, the nozzles can be clogged. Once the replacement of the wiper and the cleaning of the caps have been completed, immediately press [ENTER] key to allow the carriage to return to the capping station.



Felt surface

Rubber surface

Capping station side



- Prepare two sets of wipers. When printing for one day is completed, exchange the wiper on a daily basis. This stabilizes the printing quality and ensures a long operating life of wipers.
- When you remove the wiper, soak it in water and then press it lightly to extract soaked ink. After cleaning, leave the wiper for air-drying. It can be used on the following day.

STEP

1. Confirm the device the LOCAL mode.

```

  << LOCAL >>
  width : 1620mm
  
```

2. Press [FUNCTION] key.

```

  FUNCTION
  FUNCTION
  SETUP          < ENT >
  
```

3. Press [▲] and [▼] key until the display gives the indication [MAINTENANCE].

```

  ▲
  ○
  ○
  ▼
  FUNCTION
  MAINTENANCE  < ENT >
  
```

4. Press [ENTER] key.

```

  ENTER
  ○
  MAINTENANCE
  Station       < ent >
  
```

5. Press [ENTER] key to select [Station].

```

  ENTER
  ○
  Station Maint
  Sel           : CarriageOut
  
```

6. Press [ENTER] key to select [CarriageOut].

The carriage come out to the belt.

```

  ENTER
  ○
  Station Maint
  Sel           : CarriageOut
  
```

7. Open the station cover R.

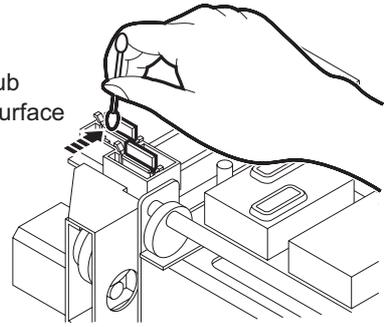


• Chain the station cover.
(Refer to Page 11)

8. Clean up the wiper as described below.

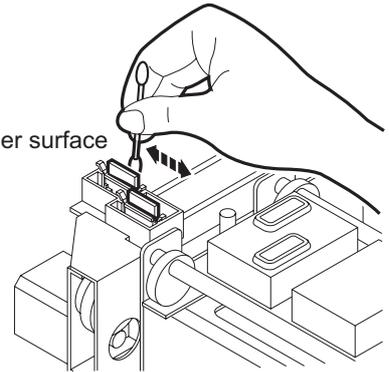
Felt surface :

Do not rub
the felt surface

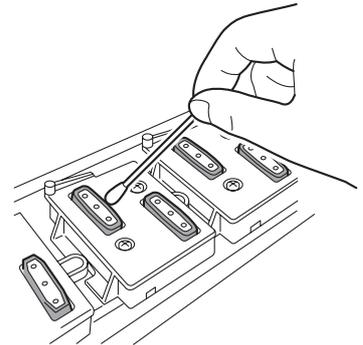


Rubber surface :

Rubber surface



9. Remove stains with a swab from the rubber mounted around the cap.



10. Press [ENTER] key after taking the chain off from the cover and closing the station cover R.



ENTER	Station Maint Completed	: ent
-------	----------------------------	-------

Initialize *****

11. The device enters the fabric width detection.

MEDIA SET
ROLL< >LEAF

When the message [Clean WiperShaft] is displayed [CarriageOut]

[Clean Wiper Shaft] message is displayed after several numbers of wiping.
Please clean the wiper shaft at once if this message is displayed.

Wiper
Clean WiperShaft

Extremely dirty wiper shaft may cause wiper malfunction and resulting an error display.
The wiper is functioning only during the head cleaning, and the number of wiping vary according to the cleaning type.



- When replacing the wiper, also clean the wiper shaft.

STEP

1. Put the device into the MAINTENANCE mode.
(Refer to Page 12)

FUNCTION
MAINTENANCE < ENT >

2. Press [ENTER] key.

ENTER
MAINTENANCE
Station < ent >

3. Press [ENTER] key to select [Station].

ENTER
Station Maint
Sel : CarriageOut

4. Press [ENTER] key to select [CarriageOut].

The carriage come out to the belt.

ENTER
Station Maint
Sel : CarriageOut

5. Open the station cover R.



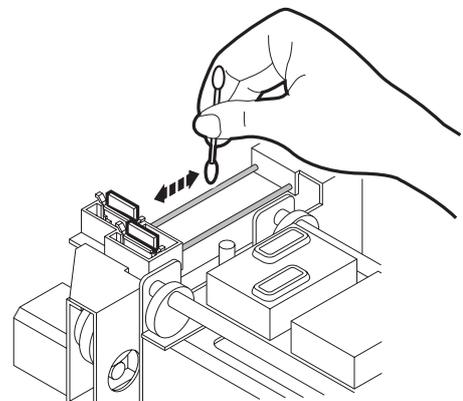
- Chain the station cover.
(Refer to Page 11)

6. Clean the wiper guide shaft using a swab or cloth.

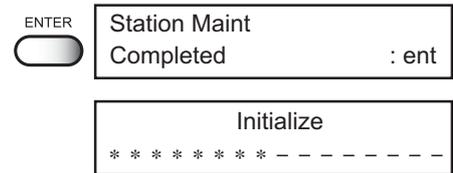
(If dirt is hard to remove, use a swab of cloth dampened with water.)



- Extremely dirty wiper guide shaft may cause wiper malfunction, resulting an error display.



7. Take the chain off from the cover and close the station cover R, then press [ENTER] key.



8. The device enters the fabric width detection.



When the message [Replace Wiper] is displayed [WiperExchng]

The wipers are consumable parts. As the wiper continues cleaning the head, it gets stained with ink and dust. When the message [Replace Wiper] is displayed, replace the wiper with a new one without delay. When replacing the wiper, remove ink adhered at the bottom surface of the slider.



- The wiper is separately available from your local distributor or our office.

The message [Replace Wiper]

The device counts the number of times the wipers are cleaned and tells when to replace them. When the message [Replace Wiper] is displayed on the LCD, replace the wipers with new ones.



- The message [Replace Wiper] is displayed while the device is in operation or when the device power is switched on.
When the message is displayed, replace the wipers with new ones.

Wiper
Replace Wiper

- Do not select [Replace Wiper] unless the wiper is to be really changed.
The number of wiper operations that is counted in the Device will be reset.

STEP

1. Put the device into the **MAINTENANCE** mode.
(Refer to Page 12)

FUNCTION
MAINTENANCE < ENT >

2. Press [ENTER] key.

ENTER


MAINTENANCE
Station < ent >

3. Press [ENTER] key to select [Station].

ENTER


Station Maint
Sel : CarriageOut

4. Press [▲] and [▼] key until the display gives the indication [WiperExchng].




Station Maint
Sel : WiperExchng

5. Press [ENTER] key.

The carriage come out on the belt.

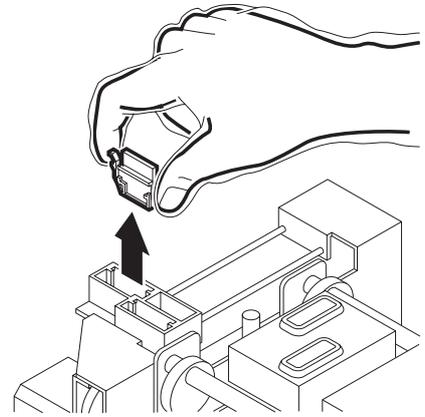
ENTER


6. Open the station cover R, then changing the wiper.

CAUTION  • Chain the station cover.
(Refer to Page 11)

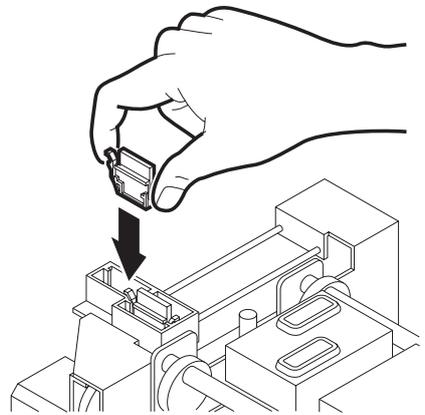
7. Holding the projections at both ends, draw out the wiper.

Use the gloves that are supplied with the cleaning wiper kit to protect your hands from stains.



8. Holding the projections at both ends, insert a new wiper into place.

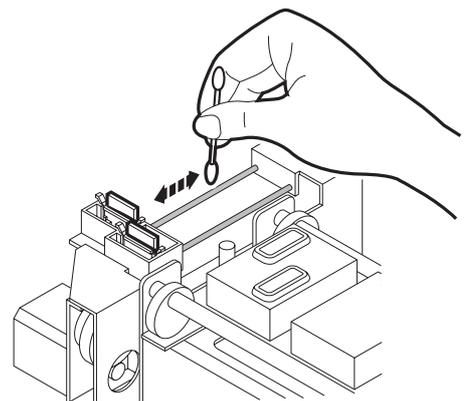
CAUTION  • Do not touch the rubber parts of a new wiper. It can cause the nozzle clogged.
• Insert the wiper so that its felt side surface is placed on the left as viewed from your position.



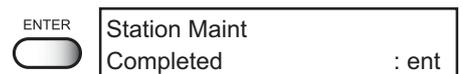
9. Clean the wiper guide shaft using a swab or cloth.

(If dirt is hard to remove, use a swab of cloth dampened with water.)

CAUTION  • Extremely dirty wiper guide shaft may cause operation failure of the wiper, resulting in error display.



10. Take the chain off from the cover and close the station cover R, then press [ENTER] key.



11. The device enters the fabric width detection.



Cleaning the bottom surface of the carriage

Check the head condition. Clean the bottom surface of the carriage using the supplied swab.

STEP

1. Put the device into the **MAINTENANCE** mode.
(Refer to Page 12)

```
FUNCTION
MAINTENANCE < ENT >
```

2. Press **[ENTER]** key.

```
ENTER
MAINTENANCE
Station < ent >
```

3. Press **[▲]** and **[▼]** key until the display gives the indication **[Carriage]**.

```
▲
MAINTENANCE
Carriage < ent >
▼
```

4. Press **[ENTER]** key.

```
ENTER
Carriage Maint
CarriageOut : ent
```

5. Press **[ENTER]** key.

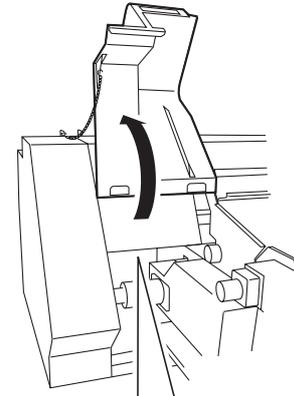
The carriage move toward left of the device.

```
ENTER
```

6. Open the station cover L.



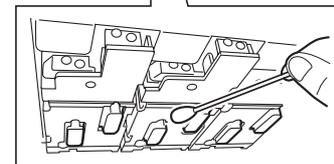
- Chain the station cover.
(Refer to Page 11)



7. Using the supplied swab with water, remove ink adhered at the bottom surface of the carriage around the head.



- Never rub the surface of the nozzle, as this may cause discharge failure.



8. Take the chain off from the cover and close the station cover L, then press **[ENTER]** key.

```
ENTER
Carriage Maint
Completed : ent
```

9. The device enters the fabric width detection.

```
Initialize
*****-----
```

```
MEDIA SET
ROLL< >LEAF
```

Cleaning the flushing box and blower filter

When the message [Flushing Box] is displayed, clean the flushing box and blower filter immediately or replace it with a new one. This message appears on the regular basis. Make sure to clean the blower filter along with clearing flushing box.

Flushing Box
Empty The Ink



- The flushing box is designated as supply parts. In case it is necessary, call your local distributor or Mimaki sales office.



- Do not select [Flushing Box] unless the flushing box is to be really changed. The number of operations that is counted in the Device will be reset.

Cleaning the flushing box

1. Put the device into the **MAINTENANCE** mode.
(Refer to Page 12)

FUNCTION
MAINTENANCE < ENT >

2. Press [ENTER] key.

ENTER
MAINTENANCE
Station < ent >

3. Press [ENTER] key to select [Station].

ENTER
Station Maint
Sel : CarriageOut

4. Press [▲] and [▼] key until the display gives the indication [Flushing Box].

▲
Station Maint
Sel : FlushingBox
▼

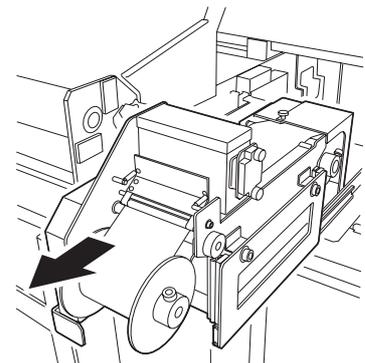
5. Press [ENTER] key.

ENTER

6. Open the station cover R, remove the hand screw and then pull out the ANR unit.



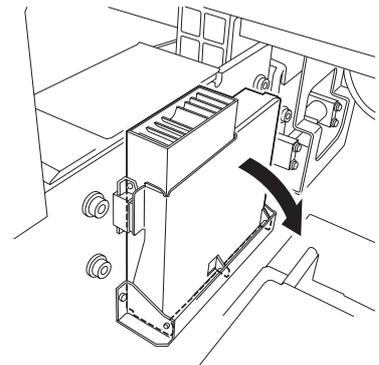
- Chain the station cover.
(Refer to Page 11)



7. Open the flushing box cover, remove the flushing box.



- The flushing box contains ink. Remove it being careful not to put the opening downward.

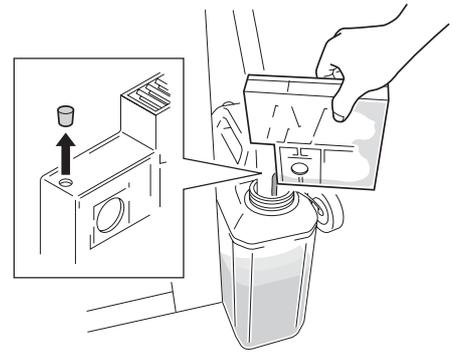


8. Dump the waste ink in the flushing box into the waste ink tank.

Get the plug out of the flushing box and then, discard the waste ink tank.



- Wash the flushing box with water after discarding the waste ink. In case using the box after washing shortly, dry the box out well.



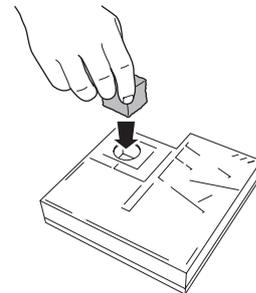
- If the device is not used more than one day, discard waste ink in the flushing box and wash the flushing box and filter.



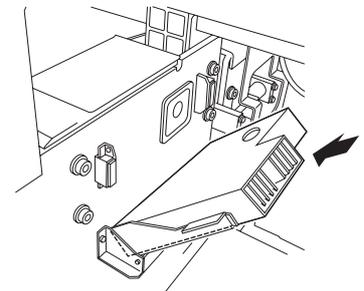
- When the Ink blot of sponge is heavy, the flushing box get weaker of absorption. In case when you find the waste ink on the belt retainer, make sure to confirm the flushing box and then wash the sponge.

When the Ink blot of sponge is heavy

- Pull the sponge out from the flushing box and then wash it with water.
- Dry the washed filter out.
- Set the supplied filter.
- Keep the dried filter for the next changing.



9. Set flushing box.



10. Put the ANR unit back, take the chain off from the cover and close the station cover R, then press [ENTER] key.



Station Maint Completed	: ent
----------------------------	-------

Initialize *****-----

MEDIA SET
ROLL< >LEAF

11. The device enters the fabric width.

Cleaning the blower filter

This device is provided with a blower unit. Check dirt or ink adhesion by clogging of the filter, make sure to clean the blower filter or replace it with a new one after cleaning the flushing box.



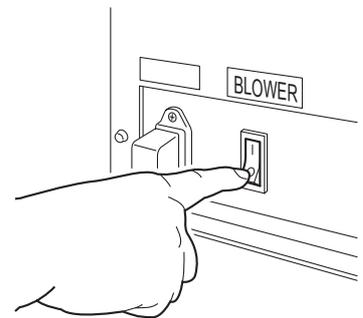
- In case using the box after washing shortly, dry the box out well.
- The filter is an option. When changing the filter, contact your dealer or Mimaki sales office.



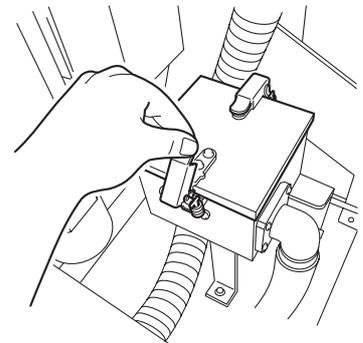
- Make sure to wear rubber gloves for replacement.

STEP

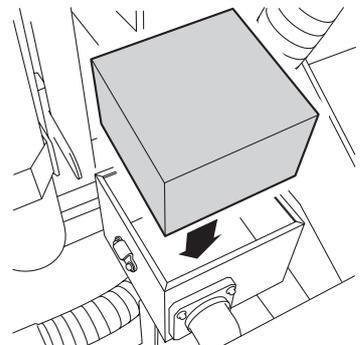
1. Turn OFF the power switch of the blower unit.



2. Remove the snap lock on both sides of the cover.



3. Replace the filter with a new one.



4. Close the cover.



- Make sure to put the filter back before using the device. It may cause the main unit to malfunction.

Cleaning The Y Main Guide [Main Guide]

The cleaning message of the Y main guide appears when the head slider has performed scanning a certain number of times. If the main guide is extremely dirty, malfunction may occur during printing, a stop of printing. If a message appears, clean the Y main guide immediately.

Y Main Guide
Clean Main Guide



- Use the supplied special oil to clean the guide. If the oil runs out, get it from your local distributor.
- Clean the Y main guide once a week or every other week.



- Do not select [Main Guide] unless the wiper is to be really changed. The number of wiper operations that is counted in the Device will be reset.

STEP

1. Put the device into the MAINTENANCE mode.
(Refer to Page 12)

FUNCTION
MAINTENANCE < ENT >

2. Press [ENTER] key.

ENTER
MAINTENANCE
Station < ent >

3. Press [▲] and [▼] key until the display gives the indication [Main Guide].

▲
MAINTENANCE
Main Guide < ent >
▼

4. Press [ENTER] key.

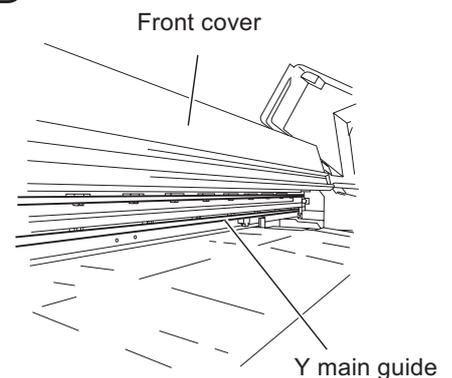
ENTER
Main Guide Maint
CarriageOut : ent

5. Press [ENTER] key.

The carriage come out of the station.

ENTER

6. Open the front cover, station cover R and L then cleaning the Y main guide.



7. Close covers, then press [ENTER] key.

The device enters the fabric width detection.

ENTER
Main Guide Maint
Completed : ent

Initialize
*****-----

MEDIA SET
ROLL< >LEAF

Replacing ANRS Media [ANR Unit]

Attachment of the ANRS media enables automatic nozzle recovery. If the media runs out, replace it with a new media.

STEP

1. Put the device into the **MAINTENANCE** mode.
(Refer to Page 12)

FUNCTION	
MAINTENANCE	< ENT >

2. Press **[ENTER]** key.

ENTER	MAINTENANCE	
	Station	< ent >

3. Press **[▲]** and **[▼]** key until the display gives the indication **[ANR Unit]**.

▲	MAINTENANCE	
	ANR Unit	< ent >
▼		

4. Press **[ENTER]** key.

ENTER	ANR Unit Maint.	
	Sel	: Media Set

5. Press **[ENTER]** key to select the **[Media Set]**.

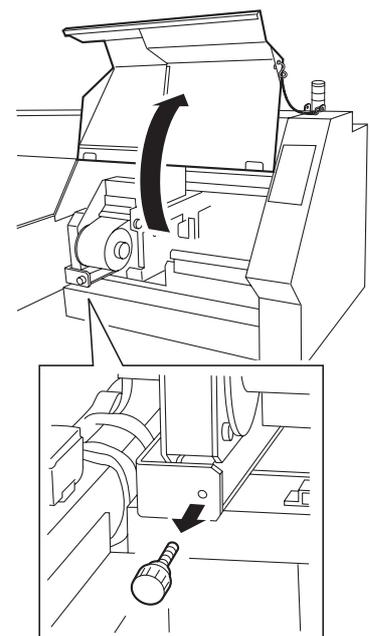
ENTER	ANR Unit Maint.	
	Sel	: Media Set

6. Replace the media.

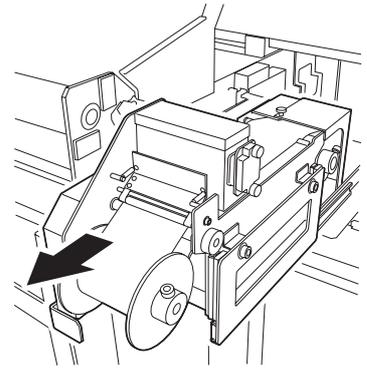
- a. Open the right station cover and then remove the knob screw of the ANR unit.



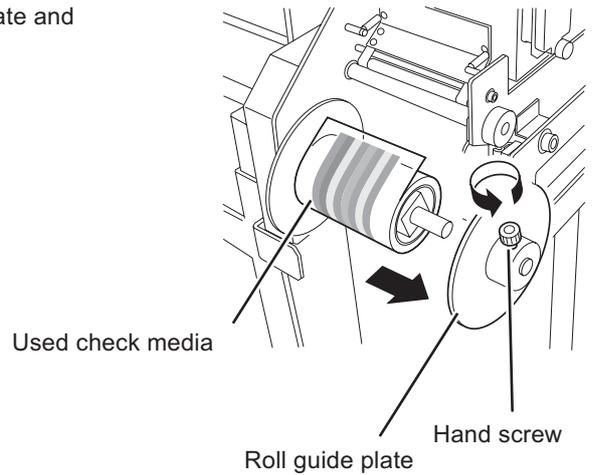
- Chain the station cover.
(Refer to Page 11)
- If using the non-Mimaki genuine ANRS check media, we can not guarantee the normal operation. Be sure to use the genuine ANRS check media.



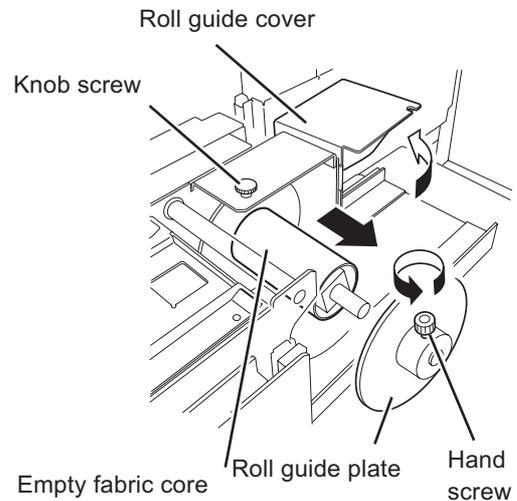
b. Pull out the ANR unit.



c. Loosen the hand screw, remove the Roll guide plate and then remove used media.



d. Loosen the knob screw and then remove the rear roll guide cover.



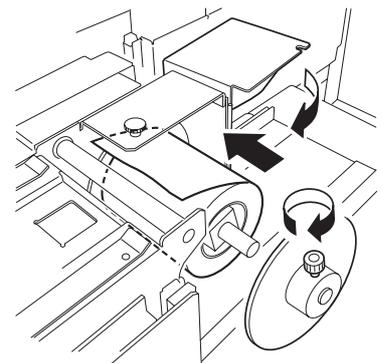
e. Loosen the hand screw, remove the Roll guide plate and then remove empty fabric core.

f. Set a new ANRS check media.

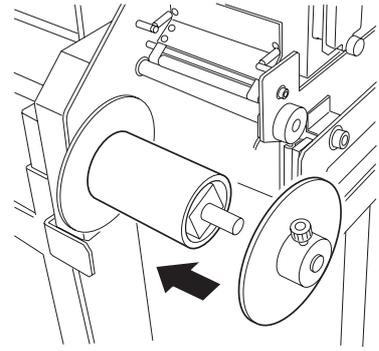


- Outside is the printing side of the ANRS checkmedia.

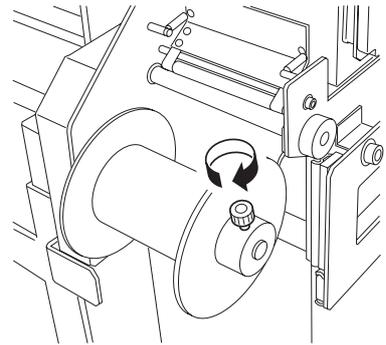
g. Attach the roll guide plate again and then fix the knob screw. Close the roll guide cover, then fix the knob screw.



h. Attach the supplied empty fabric core for the front as well.



i. Attach the roll guide plate again and then fix the knob screw.

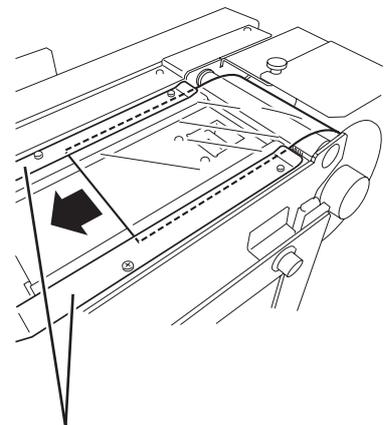


j. Pull out the leading edge of the media, lead it through the media guide, pinch roller, and drive roller, then fix it to the empty fabric core using an adhesive tape.

Set the media flatly without slack or wrinkle on the print side of the media.

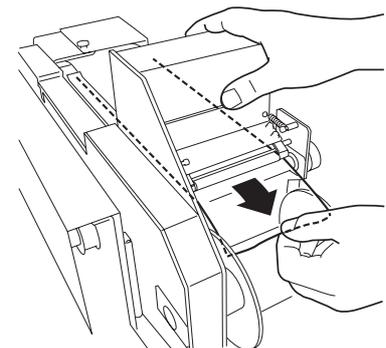

CAUTION

1. If there is a slack or wrinkle, set it again. It may cause check media jam and broken the head.
2. Feed the check media by rotating the drive roller in anti clockwise direction in case surface of media is not flat.



Media guide

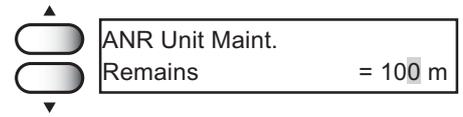
k. Replace the ANR unit, attach the knob screw, and close the station cover after taking the chain off.



7. Press [ENTER] key.

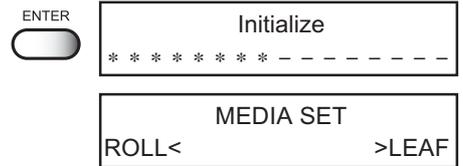


8. Press [▲] and [▼] key to enter the length of the attached media.



- ANRS check media length is 100 meter (SPC-0383).

9. Press [ENTER] key and the device enters the fabric width detection.



Cleaning The Belt [Belt Clean]

This function cleans and dries the belt.



- Be sure to remove the fabric from the belt before cleaning the belt.
- When the cleaning liquid tank is used, check whether the tank is filled with water.

STEP

1. Put the device into the MAINTENANCE mode.
(Refer to Page 12)

FUNCTION
MAINTENANCE < ENT >

2. Press [ENTER] key.

ENTER
MAINTENANCE
Station < ent >

3. Press [▲] and [▼] key until the display gives the indication [Belt Clean].

▲
MAINTENANCE
Belt Clean < ent >
▼

4. Press [ENTER] key.

ENTER
Lower The Feed
Tension Bar

5. Remove fabric in case its on the belt.

6. Make sure to be the tension bar at the lowest position and press the [ENTER] key.

ENTER
Remove Media
Press [ENT] Key

7. Make sure that there is no fabric on the belt and then press the [ENTER] key

ENTER
Belt Clean
Type : Drying

8. Press [▲] and [▼] key, and select the cleaning type.

[Cleaning] or [Drying].
Select [Cleaning] here.

▲
Belt Clean
Type : Cleaning
▼

9. Press [ENTER] key.

ENTER
Belt Clean
BeltRotation = 1

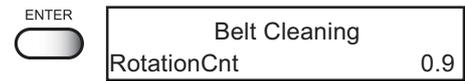
10. Enter the number of the belt rotation by pressing jog keys [▲] and [▼].

▲
Belt Clean
BeltRotation = 3
▼

11. Press [ENTER] key.

Cleaning of the belt starts.

The remaining number of rotations is displayed.

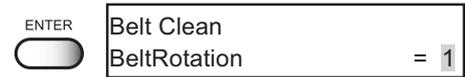


12. After cleaning is completed, dry the belt.

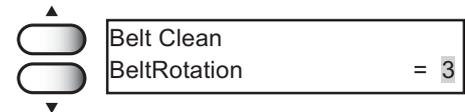
After cleaning, "Drying" is displayed on the LCD.



13. Press [ENTER] key.



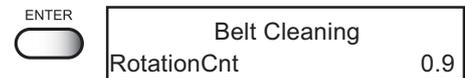
14. Enter the number of the belt rotation by pressing jog keys [▲] and [▼].



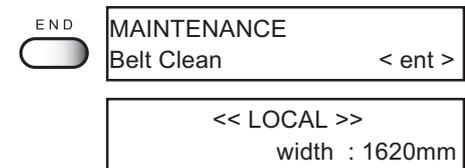
15. Press [ENTER] key.

Drying of the belt starts.

The remaining number of rotations is displayed.



16. Press [END] key twice and the device enters the LOCAL mode.





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