

JV400-SUV / SUJV-160 Daily Care



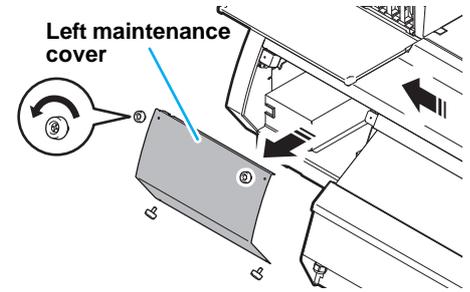
Make sure to wear the attached **goggles and glove** when you work.

With a view to using this machine in a better condition, please be sure to the following daily care **after at the end of the daily work**. Please refer to “Daily care manual” for the detail.

Cleaning of around the heads

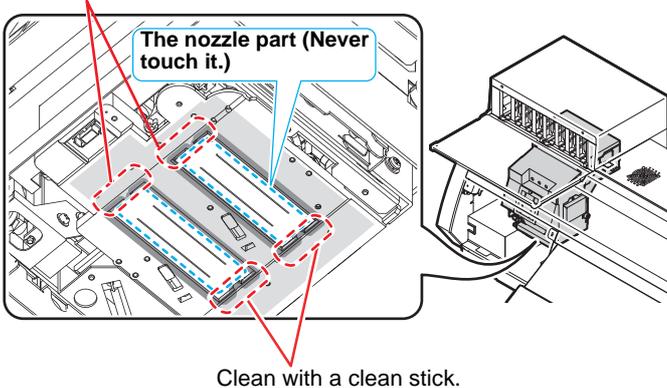
1. Perform [HEAD MAINT.], move the carriage to the maintenance position and open the left maintenance cover.

- (1) Press the **MAINT.** key in LOCAL.
- (2) Press the **ENTER** key.
- (3) Press **▲ ▼** to select [HEAD MAINT.].
- (4) Press the **ENTER** key.
- (5) Open the left maintenance cover.



2. Wipe off the ink of around the head and groove with clean stick or waste cloth dipped in maintenance liquid 07.

Clean with a clean stick.



[Before cleaning]



[After cleaning]



Important!

- When you clean, fully be careful not to touch the nozzle surface.
- When you leave during maintenance (or cleaning), please make sure to complete the cleaning by pressing **ENTER** key. Without completing the cleaning, the nozzle part is left uncovered and then outside light makes the ink cure, which causes nozzle clogging or the like.

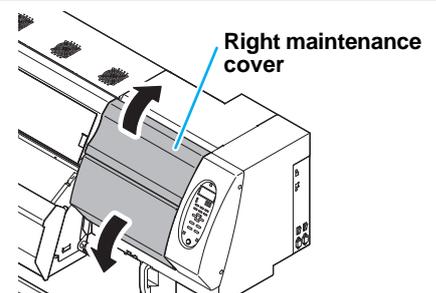
3. Close the left maintenance cover.

4. Press **ENTER**, complete the cleaning.

Cleaning of the station

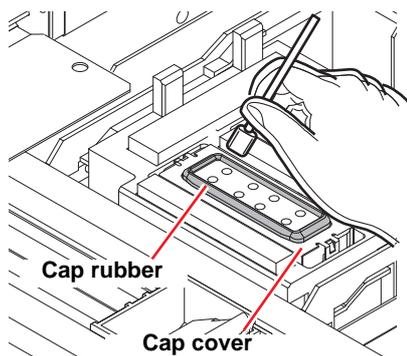
1. Perform [STATION MAINT.], move the carriage to the maintenance position and open the right maintenance cover.

- (1) Press the **MAINT.** key in LOCAL.
- (2) Press the **ENTER** key.
- (3) Press **▲ ▼** to select [STATION MAINT.].
- (4) Press the **ENTER** key.
- (5) Open the right maintenance cover.



① Cleaning of the cap

Wipe off the ink of the cap rubber and cap cover with clean stick or waste cloth dipped in maintenance liquid 07.



[Before cleaning]



[After cleaning]



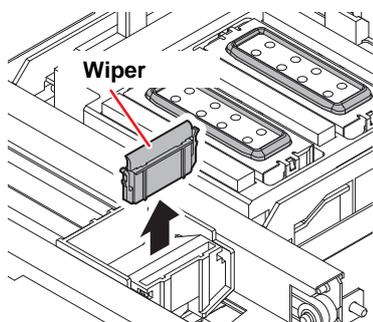
Important!

- Do not clean the mesh inside the cap. Execute "DISWAY WASH" regularly (about once a week) to clean the mesh inside the cap. (Refer to "Operation Manual" chapter4)

*SUJV-160 has a different cap shape.

② Cleaning of the wiper

Wipe off the ink of the wiper and bracket with clean stick or waste cloth dipped in maintenance liquid 07.



[Before cleaning]



[After cleaning]

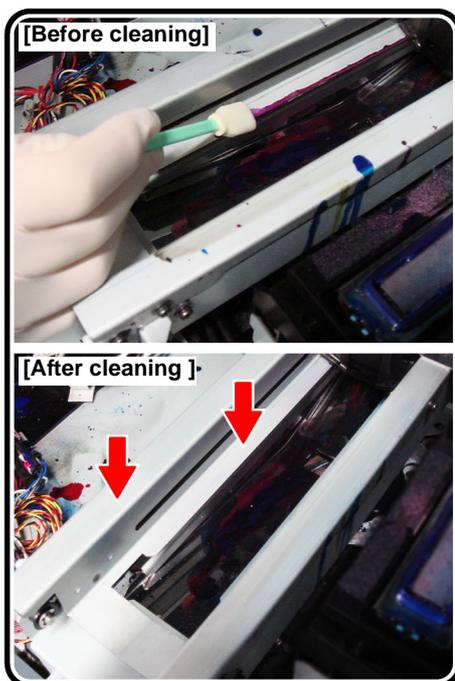


Important!

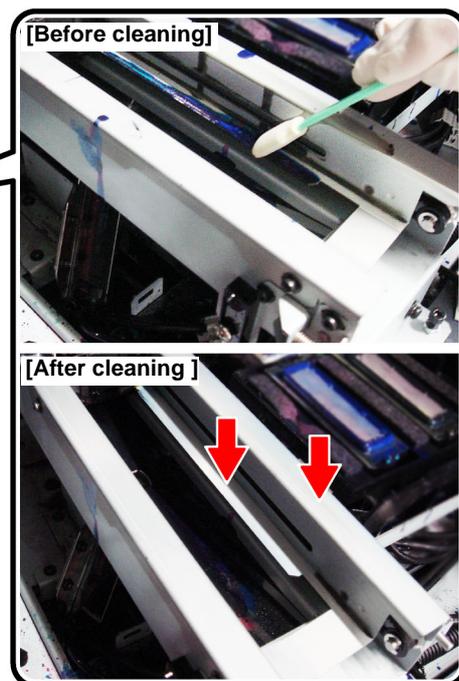
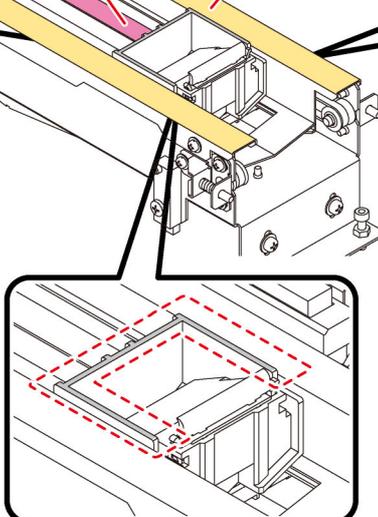
- After cleaning, make sure the edge of the wiper is horizontal.

③ Cleaning of around the wiper

Wipe off around the wiper with clean stick dipped in maintenance liquid 07.



Wiper guide portions one level below
Wiper guide upper portions



2. Close the right maintenance cover.

3. Press **ENTER**, complete the cleaning.