Care and Maintenance

UV INKJET PRINTER

UJF200-3042
UJF200-6042

Requests for Care and Maintenance

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MIMAKI ENGINEERING CO., LTD.

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Original instructions

Table of Contents

Introduction 3
To Ensure Safe Use 4
Symbols 4

Maintenance

1. Maintenance Precautions 6
2. Maintenance Methods 7
Maintenance Items and Timing 7
Ink Maintenance 8
Maintenance in the Head Area 9
Cloth Wiper Area Cleaning 10
Cleaning the Mist Filter 11
Cap Rubber Cleaning 12
Cleaning the Ink Discharge Channels 13
Cleaning the Table 15
Exterior Cleaning 15
If the product will not be used for an extended period of time 15
NCU Cleaning 17
DAS (Automatic Correction Function) Sensor Cleaning 18
3. Replacement of Consumable Item 20
Cloth Wiper Replacement 20
Mist Filter Replacement 23
Maintenance of the Waste Ink Tank 24
Cap Replacement 26
Replacing the Deodorizer Filter 28

Introduction

Thank you for purchasing the UV-LED curable inkjet printer UJF200-3042/6042.

Read the Request for Care and Maintenance ("this document" hereinafter) thoroughly and make sure you understand its contents to ensure safe and correct use of the product.

Please note that the illustrations contained in this manual are intended to show functions, procedures, or operations and may sometimes differ slightly from the actual machine.

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To Ensure Safe Use

Symbols

In this manual, symbols indicate and explain precautions. Make sure you fully understand the meaning of each symbol and use the machine safely and correctly.

		Explanation
⚠WARNING	Warning	Indicates a potential hazard that may result in death or serious injury if handled improperly or if instructions are disregarded.
⚠CAUTION	Caution	Indicates a potential hazard that may result in minor or moderate injury if handled improperly or if instructions are disregarded.
NOTICE	Notice	Indicates a potential hazard that may result in property damage if handled improperly or if instructions are disregarded.
	Warning sign	Indicates something that requires attention. Warning specifics are drawn inside the symbol.
	Mandatory action sign	Indicates an action that must be carried out. The specifics of the mandatory action are drawn inside the symbol.
	Prohibition sign	Indicates a prohibited action. The specifics of the prohibited action are drawn inside the symbol.
Important!	Important	Indicates important information related to use of this machine.
	Tip	Indicates useful reference information.
	Reference information	Indicates the corresponding page for related information.

Maintenance

To ensure years of precise performance, maintain the machine periodically based on frequency of use.
Read the maintenance precautions thoroughly before maintaining this product.

1. Maintenance Precautions



- This machine includes parts that must be replaced periodically. We therefore recommend taking out a maintenance contract. Carry out maintenance periodically and replace consumable items to prevent quality defects and accidents.

⚠ WARNING



- Clean periodically. Debris and dust will accumulate on electrical components when the machine is used for extended periods. There is a risk of failure, electric shock, or fire due to current leakage.
- Do not clean by blowing—e.g., avoid using air blowers. Doing so may lead to failure, electric shock, or fire involving the machine if airborne debris or dust gets inside electrical components. Wipe using a soft cloth soaked in diluted neutral detergent and thoroughly wrung out. A vacuum cleaner may also be used for cleaning.



- Be careful to prevent liquids from getting inside the machine. Otherwise there is a risk of failure, electric shock, or fire.

⚠ CAUTION



- The UV-LED unit becomes extremely hot. Be careful not to touch the LED after it has been turned off until it has sufficiently cooled.



- For heavy soiling, wipe using a soft cloth soaked in diluted neutral detergent and thoroughly wrung out.



- Pay close attention to ventilation and be sure to wear safety glasses, gloves, and a mask when handling ink, maintenance liquid, waste ink, or other solutions used with the machine. Leaking ink may adhere to the skin or get into the eyes or mouth.

NOTICE



- Never touch the print head nozzle surface. Do not allow water or alcohol to come into contact with the print nozzle surface. This will increase the risk of machine failure or ejection failures (e.g., nozzle clogging or deflection).
- Do not use cotton swabs to clean around the head or carriage. Fibers from cotton swabs may adhere to the head nozzle surface and lead to ejection failures (e.g., nozzle clogging or deflection).
- Do not splash ink or maintenance liquid on the covers. Exposure to splashing ink or maintenance liquid may damage or deform the cover.
- Do not use benzine, thinner, or any chemical agent containing abrasives. Use of these chemicals may result in damage to or deformation of parts.
- Do not use organic solvents such as acetone and IPA. Doing so may damage the machine.
- Do not move the carriage by hand. To move the carriage, use the carriage out function on the menu.

2. Maintenance Methods

To ensure the machine remains accurate and lasts for many years, please clean it regularly or as needed, depending on how often you use it.

Maintenance Items and Timing

Timing	Item
Periodically	Shake the ink. ☞ "Ink Maintenance"(P. 8)
At the start of the week's work	Maintain the white ink. ☞ "White ink maintenance"(P. 8)
At the end of the week's work	Clean the cap rubber. ☞ "Cap Rubber Cleaning"(P. 12)
	Clean the underside of the carriage. ☞ "Maintenance in the Head Area"(P. 9)
	Clean the underside of the UV-LED unit. ☞ "Maintenance in the Head Area"(P. 9)
	Check the waste ink levels in the waste ink tank. ☞ "Waste Ink Confirmation Message"(P. 24)
Every month	Clean around the wiper. ☞ "Cloth Wiper Area Cleaning"(P. 10)
	Clean the NCU.
	Clean the ink discharge channel. ☞ "Cleaning the Ink Discharge Channels"(P. 13)
	Please clean the table.☞ "Cleaning the Table"(P. 15)
	Clean the cover (exterior). ☞ "Exterior Cleaning"(P. 15)
	Clean the mist filter. Press down with a paper towel or similar material to absorb the ink.☞ "Cleaning the Mist Filter"(P. 11)
When not used for more than a week	Clean the cap and wash the ink discharge channels. After cleaning, store without turning off the main power supply. ☞ "If the product will not be used for an extended period of time"(P. 15)

Items Required for Maintenance

To order replacement consumable items, contact your local dealer or our service office. For more information on consumable items, refer to our website (https://mimaki.com/supply/inkjet.html).



- Do not store consumable items in locations where children may enter.

Ink Maintenance

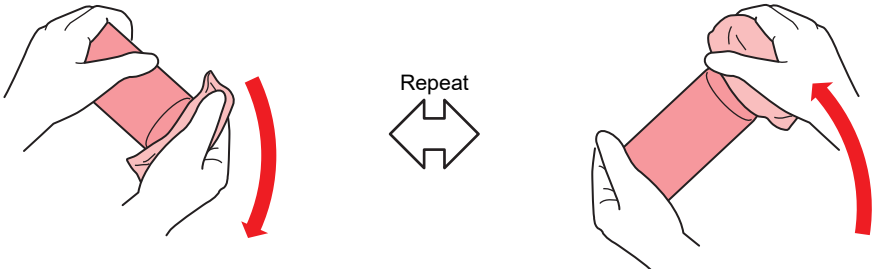
If ink constituents are sedimented, the ink density may become uneven. We recommend shaking the ink periodically to keep printing consistent.

UV ink: once a month.

White ink: once a day.

1 Shake the ink bottle to the left and right slowly at least 20 times.

- Tighten the ink bottle lid securely, then shake the bottle slowly from left to right to ensure that the ink moves inside, holding the ink bottle lid with a piece of recommended non-woven fabric.



- Shake slowly. If the bottle is shaken too violently, ink may leak out or the air mixed in the ink may cause nozzle clogging.
- If the ink bottle is partially used, tilt it slowly until the ink bottle is upright.

White ink maintenance

White ink constituents are more easily sedimented than other ink colors. If ink constituents are sedimented, the ink density may become uneven. Perform maintenance once a week as follows before using the machine.

1 Shake the ink bottle of white ink.

- ☞ "Ink Maintenance"(P. 8)

2 On the LOCAL mode screen, select [MENU] > [Maintenance], then press the [ENTER] key.

- The Maintenance menu is displayed.

3 Select [White Maintenance], then press the [ENTER] key.

4 Press the [ENTER] key.

- Discharging/filling/cleaning starts automatically.
- The elapsed time is displayed.

Maintenance in the Head Area

Since the head itself incorporates an extremely delicate mechanism, you must exercise great care when cleaning it. Gel-like ink or dust may accumulate on the bottom of the slider and in the area around the head, so please use a cleaning swab or similar tool to wipe it off. When doing so, be sure not to rub the head nozzle under any circumstances.

Cleaning Supplies	
UJ Cleaning Swab (SPC-0386)	Gloves
Safety glasses	Maintenance Cleaning Solution

When cleaning, be sure to wear the included safety glasses and gloves. Ink may get into your eyes.
The ink contains organic solvents. If it comes into contact with your skin or eyes, rinse immediately with plenty of water.

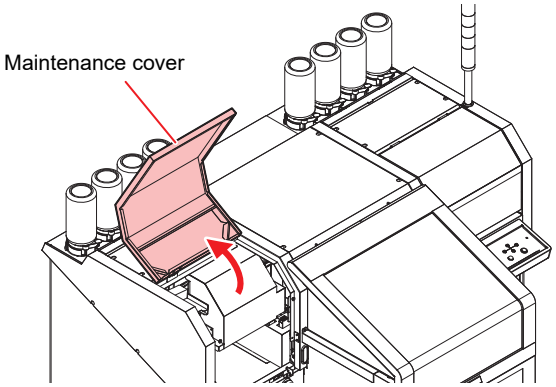
1 On the LOCAL mode screen, select [MENU] > [Maintenance], then press the [ENTER] key.

- The Maintenance menu is displayed.

2 Select [Station Maint.] > [Carriage Out] > [Move To Maint. Space], then press the [ENTER] key.

- The carriage moves to the left edge of the machine.

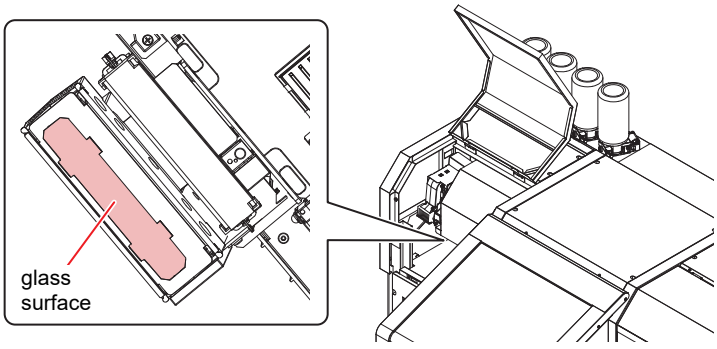
3 Open the maintenance cover.



4 Clean the UV-LED lamp glass surface.

- Wipe off any adhering ink using a cleaning stick moistened with maintenance liquid. Wipe off the maintenance liquid. Make sure none remains.

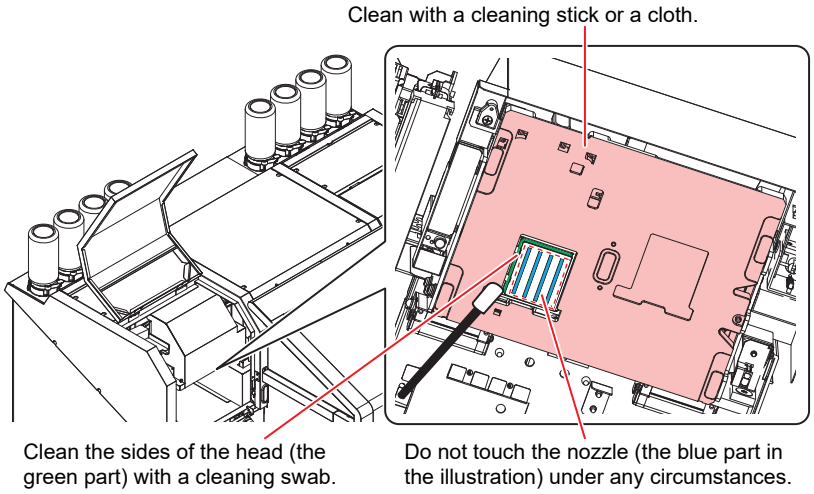
Please do not scrub the glass too hard. There is a risk of damage.



5 **Clean the sides of the head, etc.**

- Use a cleaning swab moistened with maintenance cleaning solution to wipe off any ink that has adhered to the sides of the print head and other areas.

- Never touch the print head nozzles (areas indicated in blue in the diagram).



6 **When cleaning is complete, press the [ENTER] key.**

7 **Close the maintenance cover and press the [ENTER] key.**

- After the initial operation, it will return to the local system.

Cloth Wiper Area Cleaning

Continuing to use while dirty will cause dried ink and attached dust around the wiper to rub against the head nozzle surface, and lead to ejection failures (e.g., nozzle clogging or deflection).

- Be careful to avoid leaving fragments from the cleaning stick behind when cleaning. These fragments will increase the risk of ejection failures (e.g., nozzle clogging or deflection).

1 **On the LOCAL mode screen, select [MENU] > [Maintenance], then press the [ENTER] key.**

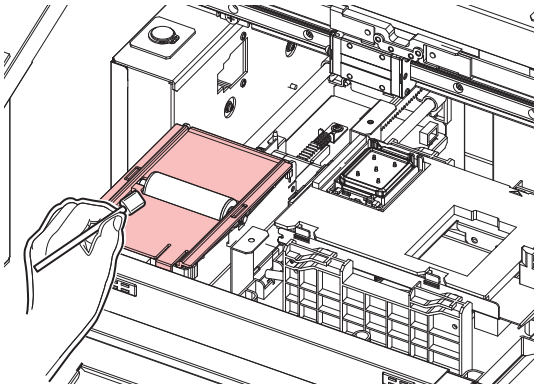
- The Maintenance menu is displayed.

2 **Select [Station Maintenance] > [Carriage Out] > [Left Side of Station], then press the [ENTER] key.**

3 **Open the maintenance cover on the right side.**

4 **Clean the wiper unit cover.**

- Wipe off any ink and dust adhering using a cleaning stick moistened with maintenance liquid. Wipe off the maintenance liquid. Make sure none remains.



Important! • Be careful to avoid splashing maintenance liquid on the cloth wiper.

Cleaning the Mist Filter

1 **In local mode, press the [FUNC1](MENU) key.**

2 **Press ▲ ▼, select "Maintenance," and press the [ENTER] key.**

- The maintenance menu will be displayed.

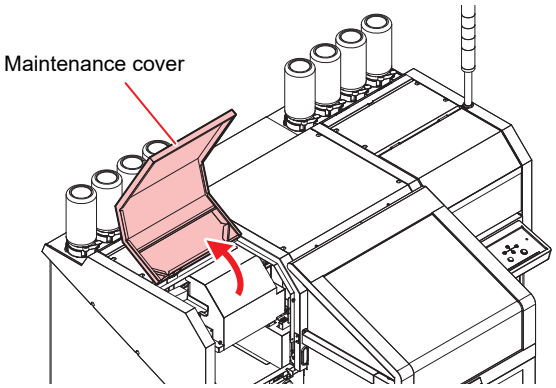
3 **Press the [ENTER] key.**

- "Station Maintenance" will be selected.

4 **Press the [ENTER] key.**

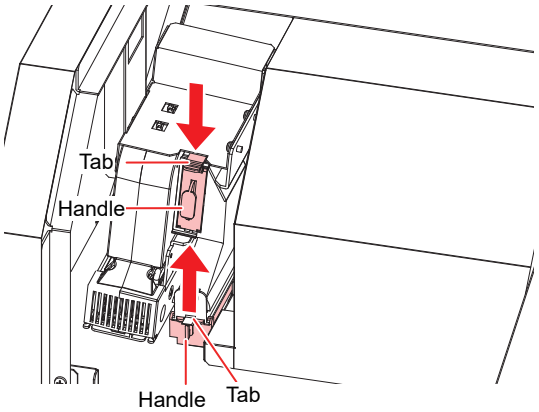
- "Carriage Out" is selected, and the carriage moves.

5 **Open the maintenance cover on the left side.**



6 **Remove the mist filter.**

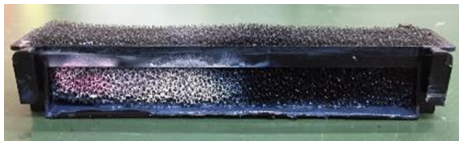
- There are two mist filters.
- While pressing the tab in the direction of the arrow, pull the handle toward the front to remove it.



7 **Clean the filter.**

- Remove the filter and press it with a paper towel or similar to remove any dirt.
- Wipe off the dirt adhering to the filter case.

Important! If the filter is heavily soiled—for example, if the ink on the filter has liquefied—replace the filter (SPC-0819).☞ "Mist Filter Replacement"(P. 23)



8 **Return the mist filter to its original position.**

9 **Close the maintenance cover and press the [ENTER] key.**

- After the initial startup, it will return to local mode.

Cap Rubber Cleaning

1 **In local mode, press the [FUNC1] (MENU) key.**

2 **Press ▲ ▼, select “Maintenance,” and press the [ENTER] key.**

- The Maintenance menu is displayed.

3 **Press the [ENTER] key.**

- "Station Maintenance" is selected.

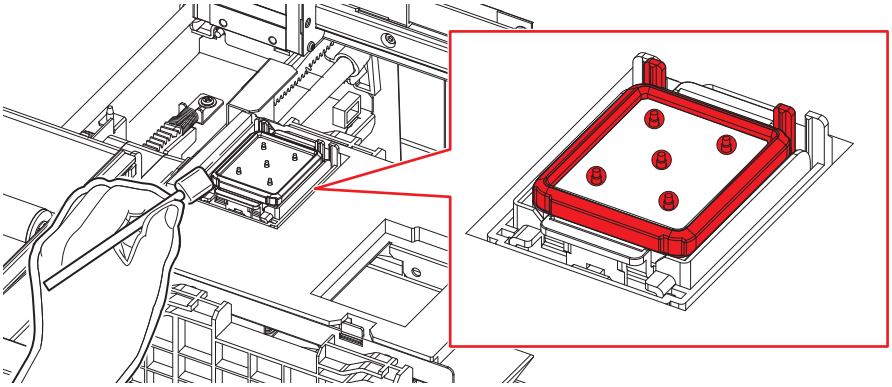
4 **Press ▼, then press the [ENTER] key.**

- “Nozzle Washing” is selected, and the carriage moves.

5 **Open the maintenance cover.**

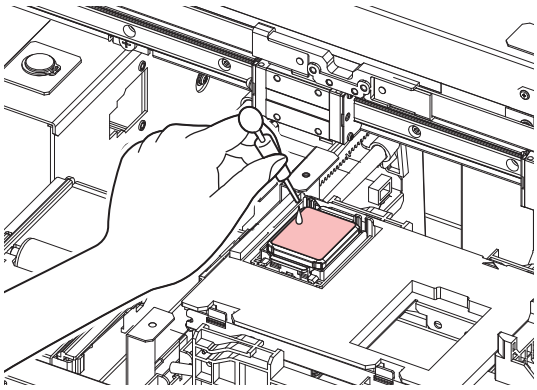
6 **Clean the cap rubber and press the [ENTER] key.**

- Use a cleaning stick moistened with maintenance cleaning solution to wipe off any ink that has adhered to the cap rubber.
- Clean the areas indicated in red (the entire interior and exterior of the cap rubber and the tabs) in the diagram.
- Be sure to wipe off the maintenance cleaning solution completely so that no residue remains.
- At this point, the drain line is automatically flushed.



7 **Fill the container with one capful of maintenance cleaning solution.**

- Fill the syringe with maintenance cleaning solution until the cap is full. Fill the container with cleaning solution until it is almost overflowing from the cap.



8 **Close the maintenance cover and press the [ENTER] key.**

9 **Press ▲ ▼ to set the cleaning solution dwell time, then press the [ENTER] key.**

- Setting: 1 to 99 minutes (in 1-minute increments)
- Suck up the cleaning solution until the cap is full.
- The message “Please wait a moment” will appear on the display until the set time has elapsed.

Important! If the nozzle disengagement problem persists even after executing nozzle recovery or executing this nozzle washing cycle several times, please contact your dealer, one of our service offices, or our service office.

Cleaning the Ink Discharge Channels

To prevent ink clogs caused by ink solidifying inside the ink channels, please clean the ink channels regularly (about once a week).

1 **In local mode, press the [FUNC1] (MENU) key.**

2 **Press ▲ ▼, select “Maintenance,” and press the [ENTER] key.**

- The Maintenance menu is displayed.

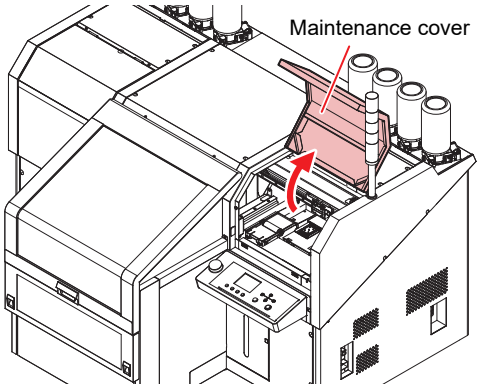
3 **Press the [ENTER] key.**

- "Station Maintenance" is selected.

4 **Press ▼ twice, then press the [ENTER] key.**

- "Flush Path" is selected, and the carriage moves onto the platen.
- Repeat the air suction cycle until the cleaning process is complete.

5 **Open the maintenance cover on the right side.**

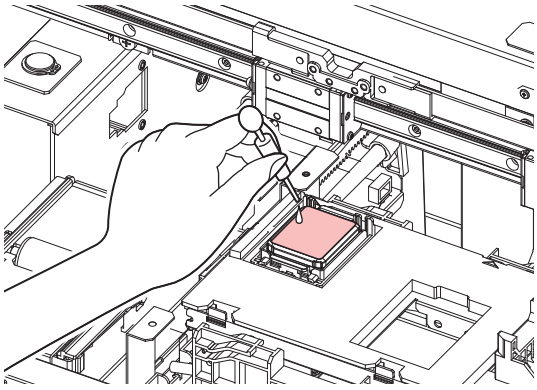


6 **Press the [ENTER] key.**

- Repeat the vacuuming process until the cleaning is complete.

7 **Fill the container with one capful of maintenance cleaning solution.**

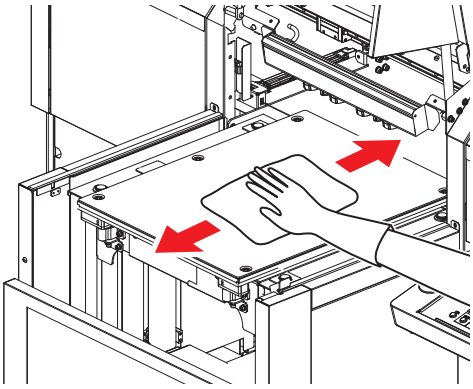
- Fill the syringe with maintenance cleaning solution until it is full to the brim. Fill the container with cleaning solution until it is almost overflowing from the cap.



8 **Close the maintenance cover and press the [ENTER] key.**

Cleaning the Table

The table tends to get dirty from lint and paper dust generated when cutting media.
If dirt is visible, wipe it off with a soft-bristled brush, a dry cloth, or a paper towel.

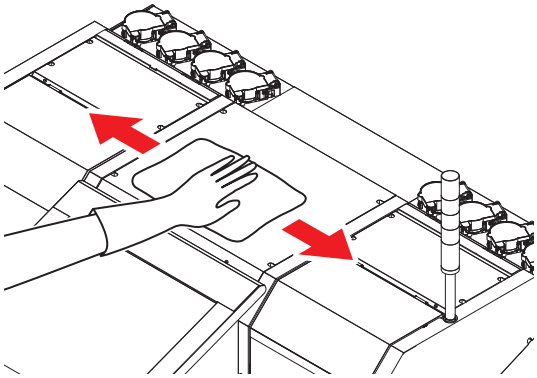


Important! Dirt tends to accumulate particularly in the grooves around the table and in the screw holes used to secure jigs, so please clean these areas thoroughly.

If ink has gotten on the surface, soak a paper towel in the maintenance cleaning solution and wipe it off.

Exterior Cleaning

If the exterior of the unit becomes dirty, dampen a soft cloth with water or a neutral detergent diluted in water, wring it out thoroughly, and then wipe the surface clean.



If the product will not be used for an extended period of time

If you won't be using the printer for more than a week, use the storage cleaning function to perform head cleaning and ink passage cleaning. After that, please store the machine.

Important! Please keep the main power supply turned on at all times. To protect the head nozzle, a feature that prevents nozzle clogging is activated automatically.

Leaving the main power supply switch in the "Off" position for an extended period of time can cause head nozzle clogging.

Check beforehand
Are [Near End] and [Ink End] not displayed?

Check beforehand
• During the cleaning cycle, the machine draws in cleaning fluid and ink. If the printer detects that the ink end or near-end condition is present at this time, it will be unable to perform the cleaning operation.

If the warning message “Check Waste Ink Tank” appears, check the waste ink tank and, depending on the situation, refer to "Maintenance of the Waste Ink Tank"(P. 24) for instructions.

1 **In local mode press the [FUNC1] (MENU) key.**

2 **Press ▲ ▼, select “Maintenance,” and press the [ENTER] key.**

- The Maintenance menu is displayed.

3 **Press the [ENTER] key.**

- "Station Maintenance" is selected.

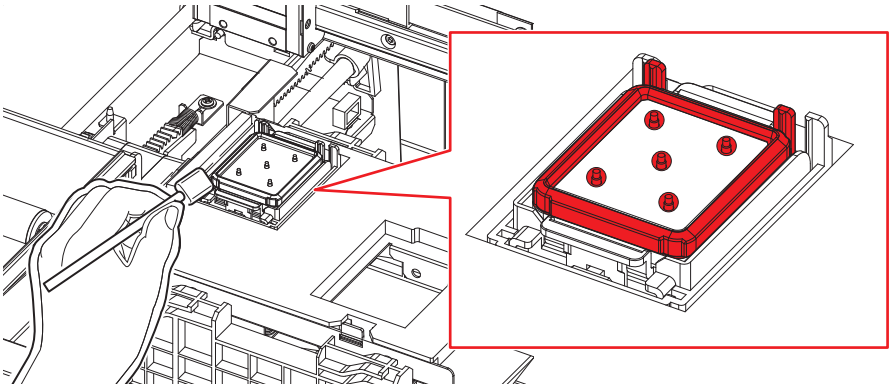
4 **Press ▼ three times, then press the [ENTER] key.**

- "Storage and Cleaning" is selected, and the carriage moves onto the platen.

Important! The display will show “Finished” until the cap cleaning is complete. Please press the [ENTER] key after completing the steps in Step 5. If you press the [ENTER] key before the cleaning cycle is complete, the machine will proceed to the next cleaning step.

5 **Clean the cap rubber.**

- Use a cleaning stick moistened with maintenance cleaning solution to wipe off any ink that has adhered to the cap rubber.
- Clean the areas indicated in red (the entire interior and exterior of the cap rubber and the tabs) in the diagram.
- Be sure to wipe off any maintenance cleaning solution so that no residue remains.
- At this point, the drain line is automatically flushed.

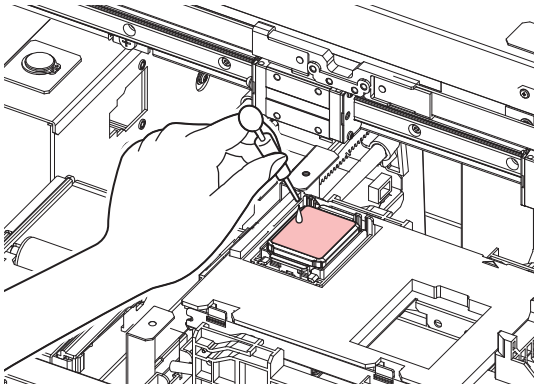


6 **Press the [ENTER] key.**

Important! Until the cleaning solution is filled to the proper level, the display will show [Complete (Next): ENT]. After completing the steps in Step 8 and closing the maintenance cover, press the [ENTER] key. If you press the [ENTER] key before filling the tank with cleaning solution, the carriage will return to its original position.

7 **Fill the container with one capful of maintenance cleaning solution.**

- Fill the syringe with maintenance cleaning solution until it is full to the brim. Fill the container with cleaning solution until it is almost overflowing from the cap.



8 **Close the maintenance cover and press the [ENTER] key.**

9 **Press ▲ ▼ to set the soaking time for the cleaning solution.**

- Setting range: 1–99 minutes (in 1-minute increments)

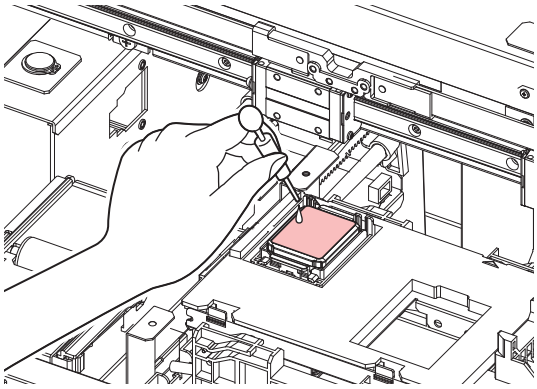
10 **Press the [ENTER] key.**

- Execute nozzle washing.
- Once the nozzle washing is complete, the print head moves to the maintenance position.

11 **Open the maintenance cover.**

12 **Fill the container with one capful of maintenance cleaning solution.**

- Fill the syringe with maintenance cleaning solution until it is full to the brim. Fill the container with cleaning solution until it is almost overflowing from the cap.



13 **Close the maintenance cover and press the [ENTER] key.**

- After the initial operation, the display will return to the screen shown in Step 2.

NCU Cleaning

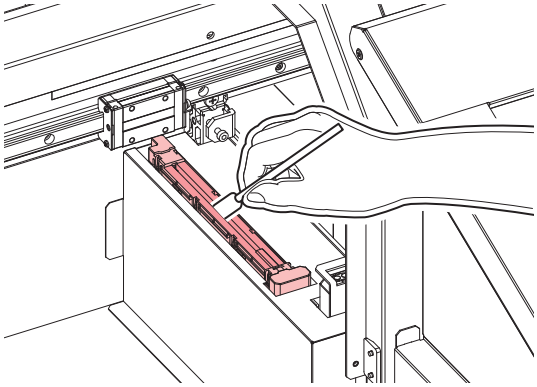
The NCU uses a sensor to monitor the ink droplets ejected from the print head nozzles. Continuing to use the dirty NCU may prevent the nozzle check function from operating correctly.

- Be careful to avoid leaving fragments from the cleaning stick behind when cleaning. These fragments will increase the risk of ejection failures (e.g., nozzle clogging or deflection).

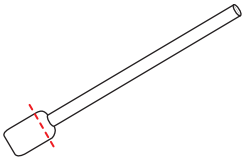
1 **Open the maintenance cover on the left side.**

2 **Clean the NCU.**

- Wipe off any ink and dust adhering using a cleaning stick moistened with maintenance liquid. Wipe off the maintenance liquid. Make sure none remains.



- Insert the cleaning stick as far as the line shown in the illustration.



DAS (Automatic Correction Function) Sensor Cleaning

The DAS sensor is located on the carriage underside. If dust or debris accumulates on the sensor, the DAS (03_Automatic Correction) function may not execute properly.

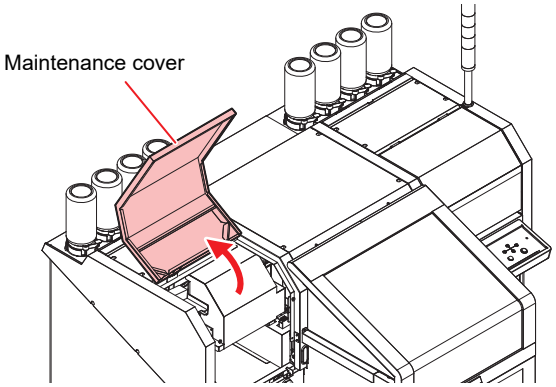
1 **On the LOCAL mode screen, select [MENU] > [Maintenance], then press the [ENTER] key.**

- The Maintenance menu is displayed.

2 **Select [Station Maint.] > [Carriage Out] > [Move To Maint. Space], then press the [ENTER] key.**

- The carriage moves to the left edge of the machine.

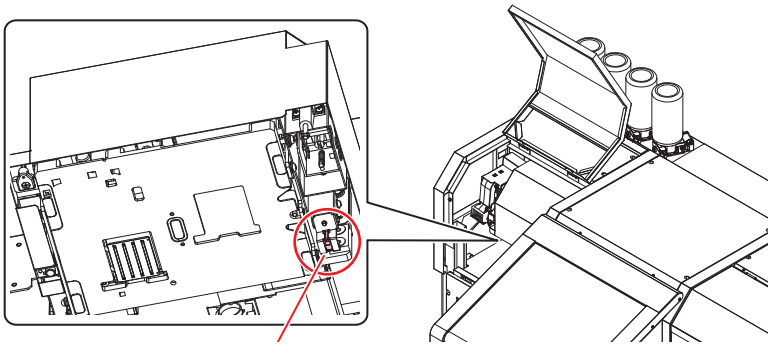
3 **Open the maintenance cover.**



4 **Clean the DAS sensor.**

- Wipe clean using cotton swabs or a soft cloth.

- For heavy soiling, wipe using a soft cloth soaked in diluted neutral detergent and thoroughly wrung out.



5 **Once cleaning is complete, close the cover, then press the [ENTER] key.**

3. Replacement of Consumable Item

Cloth Wiper Replacement

Replace cloth wipers with new ones when they have run out.

SPC-0919 cloth wipers

- Precautions are included with the cloth wipers. Thoroughly read them and make sure you understand the contents.
- When disposing of cloth wipers, **be sure to place them in a sealed bag.** Contact an industrial waste disposal operator or dispose of in accordance with the local laws and regulations.
- When handling cloth wipers, ensure adequate ventilation and take care not to inhale the solvent fumes.



- When handling **SPC-0919 cloth wipers**, be sure to wear safety glasses, gloves, and a mask. There is a risk of the liquid (solvent) contained in cloth wipers splashing and contacting your skin, eyes, or mouth.

1 **"Wiper End" appears on the display.**

2 **On the LOCAL mode screen, select [MENU] > [Maintenance], then press the [ENTER] key.**

- The Maintenance menu is displayed.

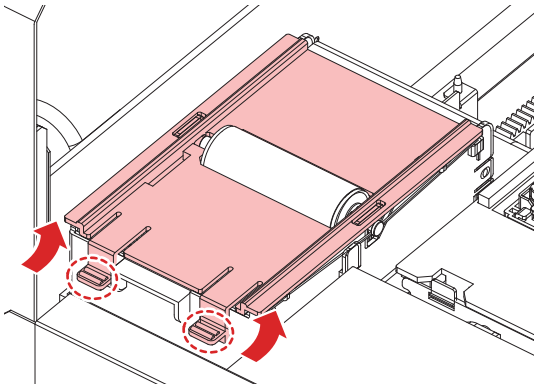
3 **Select [Station Maint.] > [Replace Wiper], then press the [ENTER] key.**

- The carriage moves across the table, and the cloth wiper cassette moves forward.

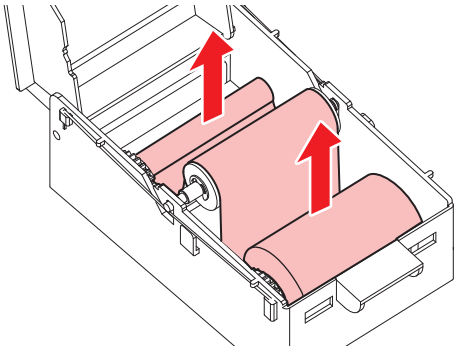
4 **Open maintenance cover R.**

5 **Open the cloth wiper cover.**

- Push the two tabs at the front up to open.



6 **Remove the wiper together with the spindle.**

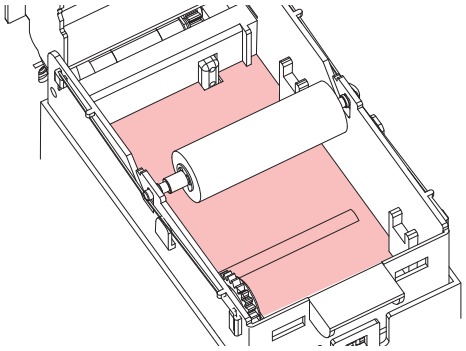


7 **Remove the wiper from the spindle.**

- When disposing of ink, maintenance liquid or other liquid used with the product, or containers or non-woven fabric contaminated with ink or other liquid, contact an industrial waste disposal operator or dispose of the product in accordance with the local laws and regulations.

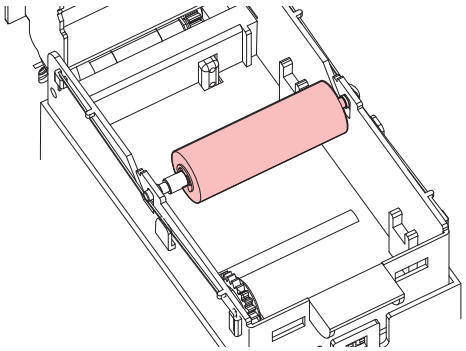
8 **Clean the wiper unit underside.**

- Wipe off any ink and dust adhering using a cleaning stick moistened with maintenance liquid. Wipe off the maintenance liquid. Make sure none remains.



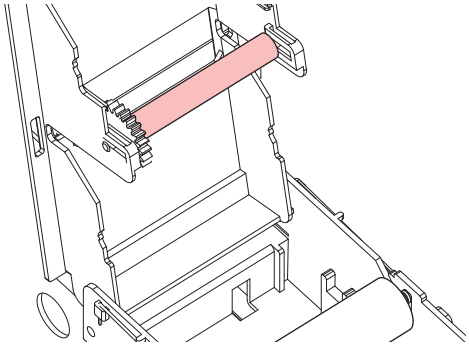
9 **Clean the wipe roller.**

- Wipe off any ink and dust adhering using a cleaning stick moistened with maintenance liquid. Wipe off the maintenance liquid. Make sure none remains.



10 Clean the pinch rollers.

- Gently wipe off any dust adhering with a soft cloth.



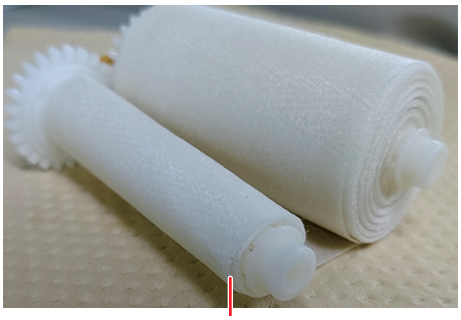
- Do not wipe too hard. Wiping too hard may degrade the sponge.

11 Mount a new cloth wiper.

(1) Remove the cloth wiper from the bag.

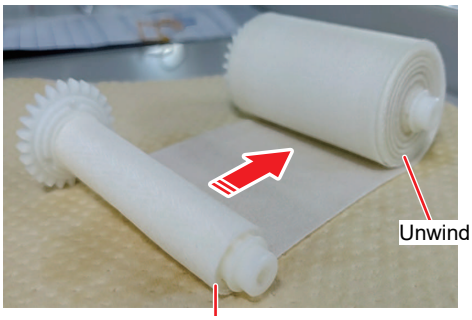
(2) Unroll the side with more cloth on it.

[When removed from bag]



Wound approximately three times

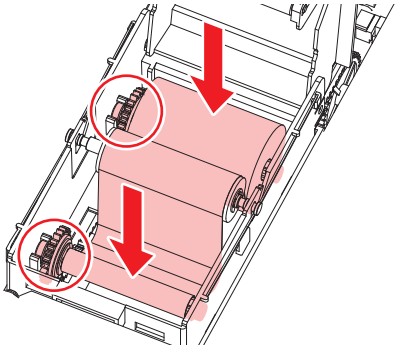
[When mounted in the wiper unit]



Do not unwind!

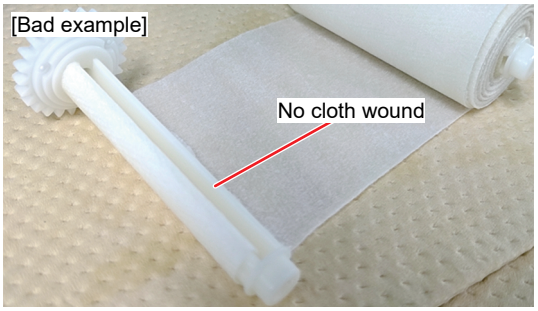
(3) Mount a new cloth wiper.

- Mount the cloth wiper with the gear on the left.



Important!

- If no cloth is wound around the spindle, wind the cloth around the spindle three times before mounting. If the cloth is mounted with no cloth wound around the spindle, the cloth may become detached from the wiper unit.



12 **Close the cloth wiper cover and maintenance cover.**

13 **Close the maintenance cover, then press the [ENTER] key.**

- The remaining amount of cloth wiper is reset.

Mist Filter Replacement

1 **In local mode, press the [FUNC1] (MENU) key.**

2 **Press ▲ ▼, select “Maintenance,” and press the [ENTER] key.**

- The Maintenance menu is displayed.

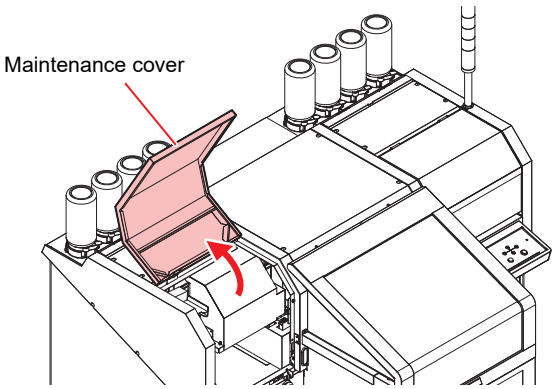
3 **Press the [ENTER] key.**

- "Station Maintenance" is selected.

4 **Press the [ENTER] key.**

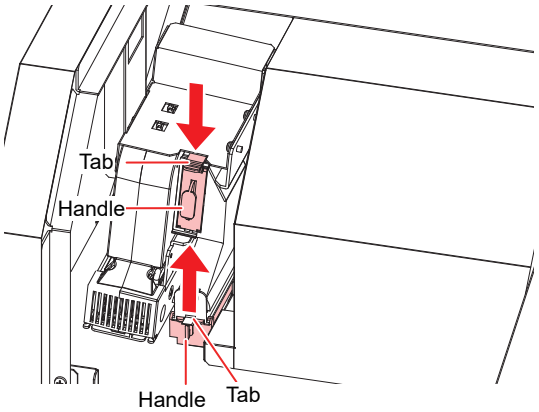
- "Carriage Out" is selected, and the carriage moves.

5 **Open the maintenance cover on the left side.**



6 **Remove the mist filter.**

- There are two mist filters.
- While pressing the tab in the direction of the arrow, pull the handle toward the front to remove it.



7 **Replace it with a new filter (SPC-0819).**

8 **Insert the mist filter.**

9 **Close the maintenance cover and press the [ENTER] key.**

- After the initial operation, it will return to the local system.

Maintenance of the Waste Ink Tank

Ink used during head cleaning and other operations accumulates in the waste ink tank located at the bottom right of the machine. The machine keeps a cumulative count of the amount of ink dispensed, and when a certain amount is reached, a message will appear prompting you to check the ink level. Please use this as a guideline for replacing the waste ink tank.

A message appears when the 2.0L waste ink tank (SPA-0173) reaches 80% capacity (1.6L).

Waste Ink Confirmation Message

1 **A warning message saying “Check waste ink tank” appears on the display.**

2 **Follow the steps in ☞ "Procedures for Disposing of Waste Ink"(P. 25) to empty the waste ink tank.**

- If there is a discrepancy between the actual amount and the reading, press ▲ ▼ to calibrate.

Important! If you continue to use the machine without disposing of the waste ink, there is a risk that waste ink will overflow from the waste ink tank.

If you replace the waste ink tank before the waste ink tank check message appears

If you replace the waste ink tank before the waste ink tank status message appears (before the 2.0L tank reaches 80% capacity (1.6L)), follow the same procedure as described in the previous section.

1 **Execute the steps in ☞ "Procedures for Disposing of Waste Ink"(P. 25) to empty the waste ink tank.**

Procedures for Disposing of Waste Ink

Please follow the steps below to dispose of waste ink.

1 **In local mode, press the [FUNC1] key (MENU).**

2 **Press ▲ ▼, select “Maintenance,” and press the [ENTER] key.**

- The Maintenance menu is displayed.

3 **Press the [ENTER] key.**

- "Station Maintenance" is selected.

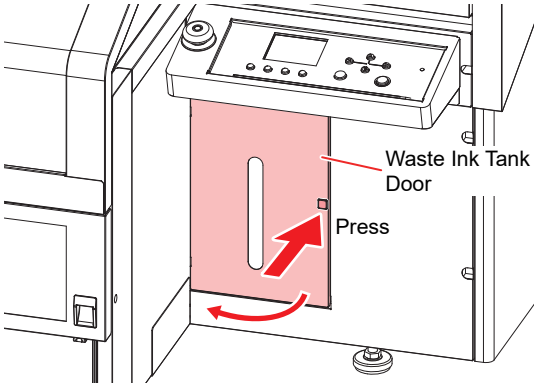
4 **Press ▲ ▼ to select “waste ink tank,” then press the [ENTER] key.**

- "Waste Ink Tank" is selected.

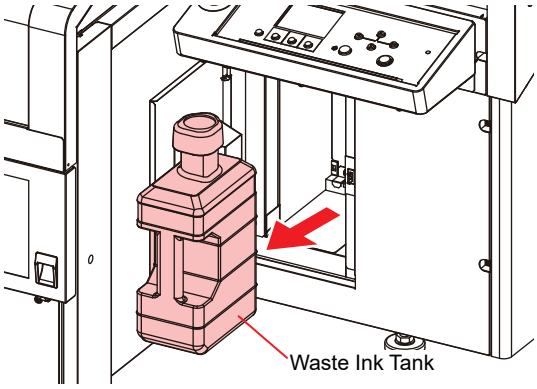
5 **Remove the waste ink tank.**

(1) Press the lug on the waste ink tank box.

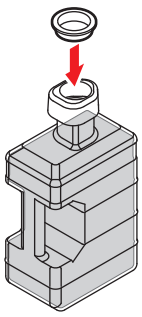
- The magnet releases, and the door opens.



(2) Hold the waste ink tank and pull it toward the front to remove it.



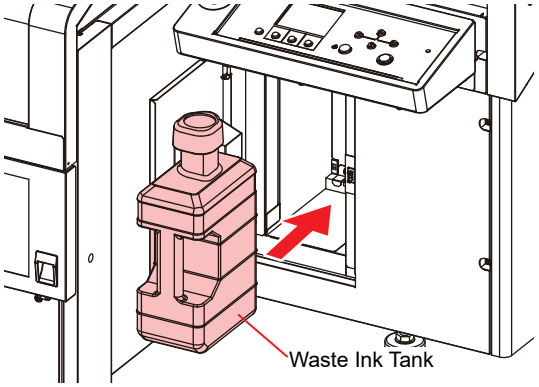
Put a cap on the waste ink tank removed.



6 **Empty the waste ink tank.**

- Please transfer the waste ink to a separate polyethylene tank or prepare a new waste ink tank (SPA-0173).

7 **Hold the handle of the waste ink tank and place it inside the waste ink tank box.**



Please have industrial waste disposal companies dispose of waste ink.

8 **Press the [ENTER] key.**

- Reset the ink usage managed by the machine to clear the message.

Cap Replacement

If ejection failures (e.g., nozzle clogging or deflection) remain unresolved even after cleaning, replace with a new cap.

- Be sure to replace the cap if you observe any scratches or other damage on the rim.



1 **On the LOCAL mode screen, select [MENU] > [Maintenance], then press the [ENTER] key.**

- The Maintenance menu is displayed.

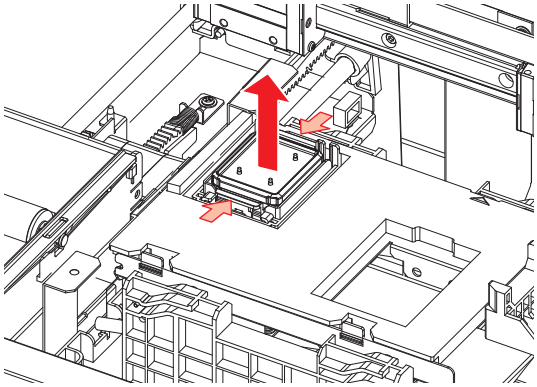
2 **Select [Station] > [Carriage Out] > [Move To Platen Right End], then press the [ENTER] key.**

- The carriage moves over the table.

3 **Open the front cover.**

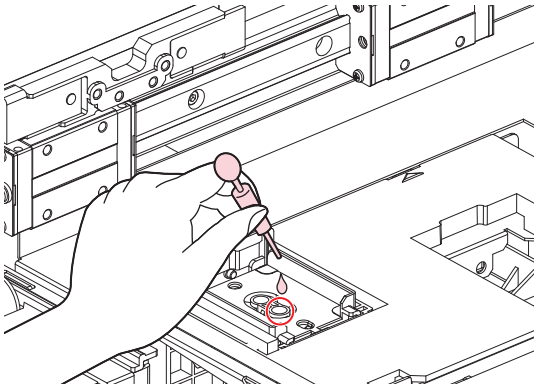
4 **Remove the cap.**

- Squeeze the lugs on either side of the cap and pull off.



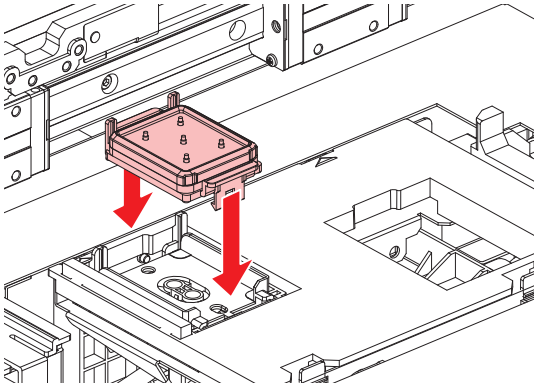
5 **Apply maintenance liquid.**

- Use a syringe to apply two or three drops of maintenance liquid to the hole at the front.



6 **Mount a new cap.**

- Position with the slot at the front and push in until it clicks.



Replacing the Deodorizer Filter

- The deodorizer is an optional accessory for the UJF200-3042 / 6042. (OPT-J0515)

If you are using the optional deodorizer, you will need to replace the deodorizer filter.

Deodorizer filters are consumable items. Please replace the following filter. The recommended replacement interval is two months.

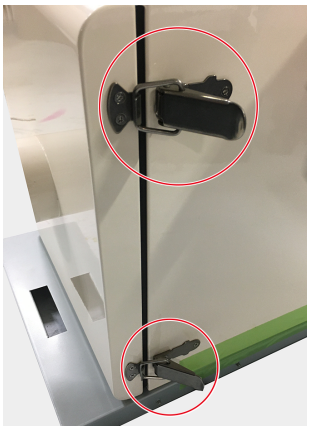
- Deodorizer Filter A (SPC-0896): Pre-filter, semi- HEPA filter
- Deodorizer Filter B (SPC-0897): Activated carbon filter



1	pre-filter	-
2	semi- HEPA filter	-
3	Activated carbon filter	Use a Phillips-head screwdriver to replace the activated carbon.

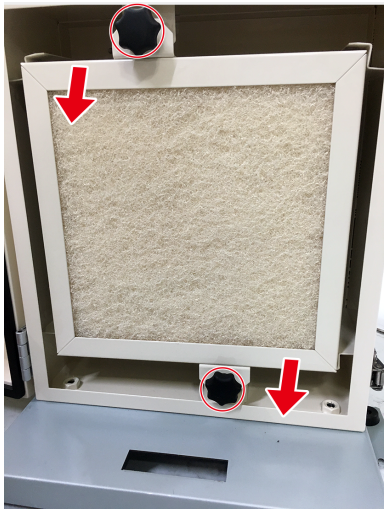
- Please wear a cut-resistant glove while working. There is a risk of injury to your fingers or hands.

1 Unlock the draw latch and open the door of the deodorizer.

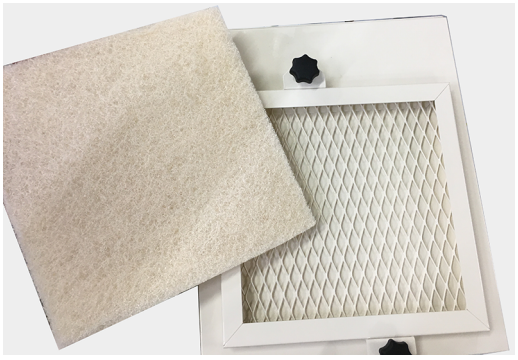


2 **Remove the pre-filter.**

- Turn the two knobs on the top and bottom of the pre-filter to loosen them, then pull the pre-filter toward the front to remove it.

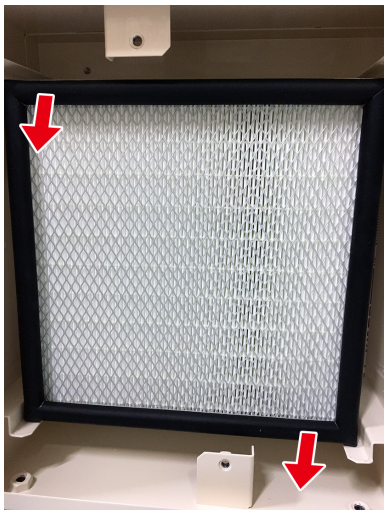


3 **Replace the filter material in the pre-filter.**



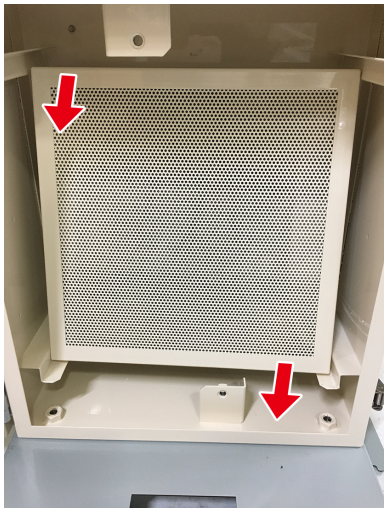
4 **Remove the semi- HEPA filter.**

- Pull the semi- HEPA filter toward the front to remove it.
- For the semi- HEPA filter, please replace the entire semi- HEPA filter assembly with a new one.



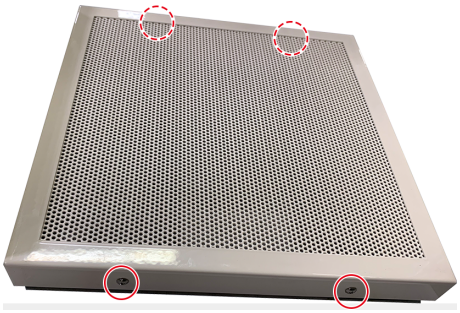
5 **Remove the activated carbon filter.**

- Pull the activated carbon filter toward the front to remove it.



6 Replace the activated carbon and the filter sheet.

(1) Remove the screws (x4).



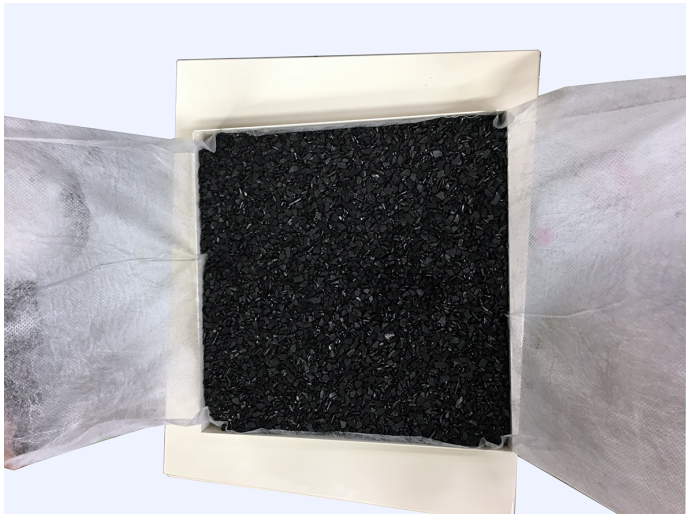
(2) Dispose of the activated carbon and the sheet.

- Please dispose of the activated carbon and the sheet in accordance with local ordinances.

(3) Place a new sheet on the bottom cover.

(4) Place the new activated carbon on the sheet and spread it out evenly.

- The new activated carbon is in a vacuum pack to preserve its deodorizing effectiveness. Open the package immediately before use.



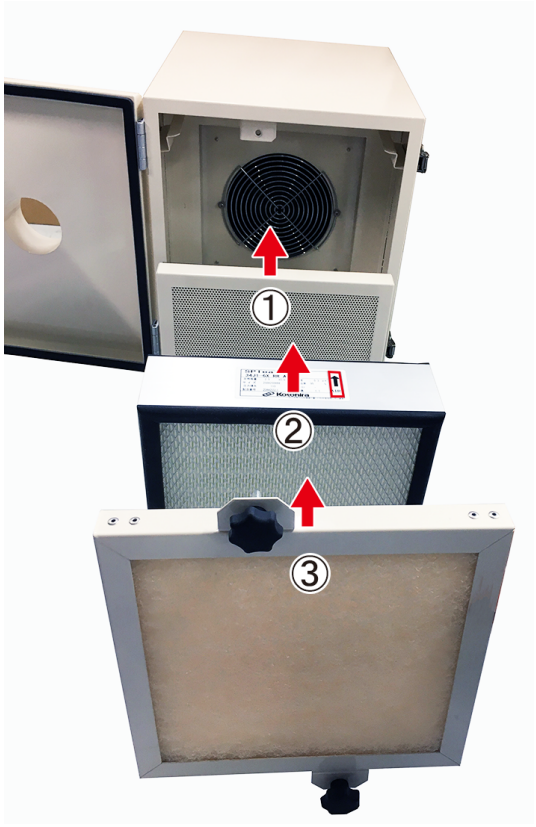
(5) Cover the activated carbon with a sheet.



(6) Attach the top cover using the four screws.

7 **Install the deodorizer components in the following order, following the instructions: 1. Activated carbon filter, 2. semi- HEPA filter, and 3. pre-filter.**

- Please be careful not to mix up the order or orientation of the filters.
- When installing the semi- HEPA filter, make sure the arrow on the top seal points toward the rear.



8 **Turn the two knobs on the top and bottom of the pre-filter to secure it.**

9 **Close the door.**

10 **Draw the draw latch into place.**

UJF200-3042/6042_Care and maintenance

Oct, 2026

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