

When this Printer is Left Unused for a Long Time

Clean as follows if the product is not used for one week or longer:

Check beforehand
Is [Near End] or [Ink End] displayed? <ul style="list-style-type: none">• Maintenance liquid and ink is aspirated during the washing operation. Washing is not possible if an error occurs during this process. Replace with new ink.

Prepare the following consumable items for maintenance.

Item	Code
F-200/LF-200 CLEANING KIT	SPC-0569
F-200/LF-200 Washing Liquid	SPC-0568
UJ Cleaning Swab	SPC-0386
Cleaning Stick for Head Surrounding	SPC-0527
Nozzle Swab	SPC-0421
Swab 6-axis " S"	A101438
KIM TOWEL	SPC-0499
KIMWIPE S-200	SPA-0207
MAINTENANCE CLOTH	SPC-0574
UV Goggle	SPC-0387
Safety glasses	
Gloves	

1 On the **LOCAL** mode screen, select **[MENU] > [Maintenance]**, then press the **[ENTER]** key.

- The Maintenance menu is displayed.

2 Select **[Station] > [Custody Wash]**, then press the **[ENTER]** key.

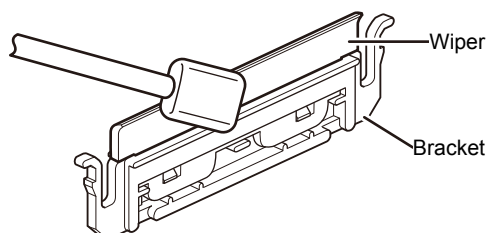
- The carriage moves over the platen.

Important! • **[COMPLETED(NEXT): ENT]** will appear on the display but do not press the **[ENTER]** key until when you proceed to step 5.

3 Open the front cover.

4 Clean the wiper and bracket.

- Wipe off any ink and dust adhering using a cleaning stick moistened with maintenance liquid. Wipe off the maintenance liquid. Make sure none remains.

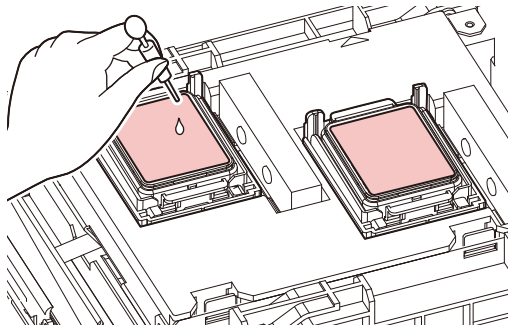


- Replace dirty or warped wipers with new ones.

10 Open the front cover.

11 Fill the cap with maintenance liquid.

- Use a syringe to draw up some maintenance liquid and fill it until it almost overflows from the cap.

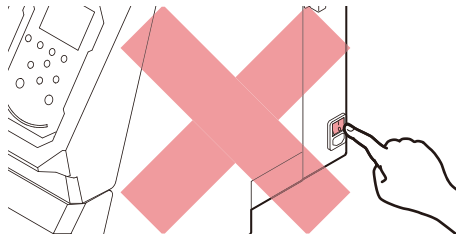


12 Close the front cover, then press the [ENTER] key.

- Pump tube (ink discharge channel below the cap) washing starts.



- Do not turn off the main power supply. Turning off the main power supply will disable the automatic maintenance function (including nozzle clogging prevention function and ink discharge channel cleaning function). This will increase the risk of ejection failures (e.g., nozzle clogging or deflection).



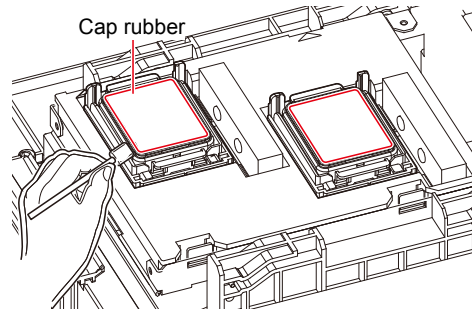
- Do not leave media loaded on the platen. This may leave irregularities or ripples in the media.

5 Press the [ENTER] key once cleaning is complete.

- “Cap Cleaning Completed (Next)[ENT]” appears on the display.

6 Clean the cap rubber.

- Wipe off any ink and dust adhering using a cleaning stick moistened with maintenance liquid. Wipe off the maintenance liquid. Make sure none remains.



7 Once cleaning is complete, close the cover, then press the [ENTER] key.

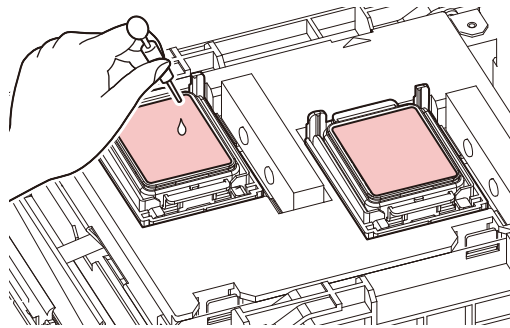
- “Fill the Liquid. Exit Next [ENT]” appears on the display.

Important!

- Do not press the [ENTER] key until when you proceed to step 9.

8 Fill the cap with maintenance liquid.

- Use a syringe to draw up some maintenance liquid and fill it until it almost overflows from the cap.



9 Close the front cover, then press the [ENTER] key.

- Print nozzle washing starts. The elapsed time is displayed on the display. Nozzle washing takes approximately one minute.
- Cleaning is performed automatically once print nozzle washing has ended.
- “Fill the Liquid. Exit Next [ENT]” appears on the display.

Important!

- Do not press the [ENTER] key until when you proceed to step 12.