



When this Printer is Left Unused for a Long Time

Clean as follows if the product is not used for one week or longer:

Check beforehand

Is [Near End] or [Ink End] displayed?

- Maintenance liquid and ink is aspirated during the washing operation. Washing is not possible if an error occurs during this process. Replace with new ink.

- 1 On the LOCAL mode screen, select [MENU] > [Maintenance], then press the [ENTER] key.**
 - The Maintenance menu is displayed.
- 2 Select [Station Maint.] > [Custody Wash], then press the [ENTER] key.**
 - The carriage moves over the platen.
- 3 Open the front cover.**
- 4 Clean the wiper and bracket.**
 -  ["Wiper Cleaning"\(P. 92\)](#)
- 5 Press the [ENTER] key once cleaning is complete.**
 - "Cap Cleaning Completed (Next) [ENT]" appears on the display.
- 6 Clean the cap rubber.**
 -  ["Cap Rubber Cleaning"\(P. 94\)](#)
- 7 Once cleaning is complete, close the cover, then press the [ENTER] key.**
 - The cap is filled with maintenance liquid.

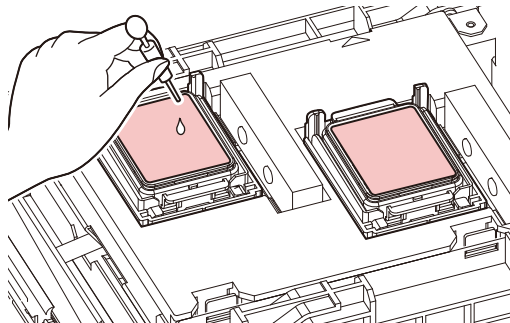


- Close the front cover. The cap cannot be filled with maintenance liquid unless the front cover is closed. This is also true if the maintenance liquid cartridge is empty.

- 8 Open the front cover.**
 - Check to confirm that the cap is filled with maintenance liquid.



- If not, use a syringe to draw up some maintenance liquid and fill until it almost overflows from the cap.



9 Close the front cover.

10 Set the exposure time, then press the [ENTER] key.

- Print nozzle washing starts. The elapsed time is displayed on the display.
- Cleaning is performed automatically once print nozzle washing has ended.
- The cap is filled with maintenance liquid.



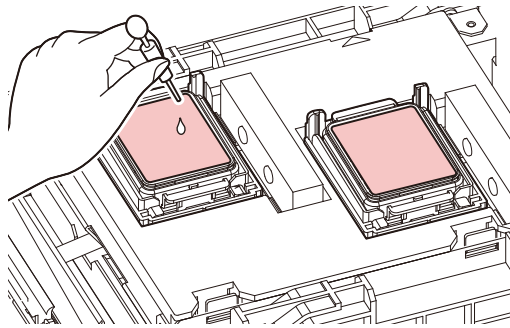
- Close the front cover. The cap cannot be filled with maintenance liquid unless the front cover is closed. This is also true if the maintenance liquid cartridge is empty.

11 Open the front cover.

- Check to confirm that the cap is filled with maintenance liquid.



- If not, use a syringe to draw up some maintenance liquid and fill until it almost overflows from the cap.

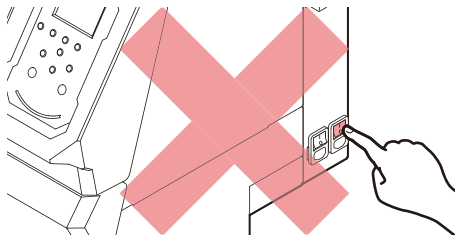


12 Close the front cover, then press the [ENTER] key.

- Pump tube (ink discharge channel below the cap) washing starts.



- Do not turn off the main power supply. Turning off the main power supply will disable the automatic maintenance function (including nozzle clogging prevention function and ink discharge channel cleaning function). This will increase the risk of ejection failures (e.g., nozzle clogging or deflection).



- Do not leave media loaded on the platen. This may leave irregularities or ripples in the media.



- When the machine is not in use, raise the clamp lever to separate the pinch rollers from the grit rollers. Leaving the pinch rollers in the lowered position for an extended period of time may cause the pinch rollers to become deformed. Deformation of the pinch rollers may prevent the media from being fed correctly.



- Perform the following if the "Check Waste Ink Tank" message appears on the display.
 ["Waste Ink Tank Replacement"\(P. 113\)](#)