

## When the Machine Is Not Used for a Long Time (CUSTODY WASH)

When the machine is not going to be used for a week or more, use the cleaning function for custody to clean the head nozzles and ink discharge passage. After this, keep the machine in custody.

Check the items on the right beforehand.

Is [INK END] displayed?

- The ink is absorbed when the nozzles are washed.
- At this time, if the state of "INK END" is detected, the nozzle washing operation cannot start.
- Replace the ink bottle with another from which the state of "INK END" is not detected.



- When the following messages are indicated, check the waste ink tank, and then operate it, referring to P.4-26 "If a Waste Ink Tank Confirmation Message Appears" according to the situation.

Check waste ink [ENT]

1

Press the **MAINT.** key in LOCAL.

CARRIAGE OUT

[ENT]

2

Press **▲** **▼** to select [CUSTODY WASH].

CUSTODY WASH

[ENT]

3

Press the **ENTER** key.

- The carriage moves onto the table.

WI PER CLEANING

COMPLETED (NEXT) [ENT]

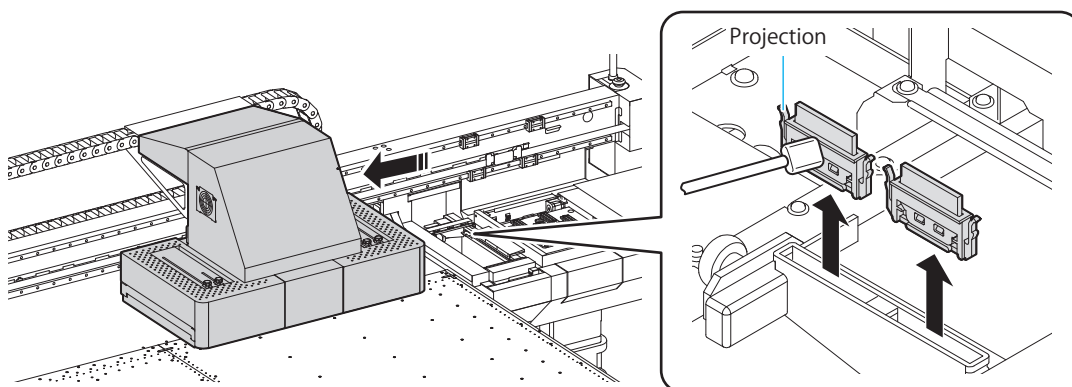
**Important!**

- Until wiper/ bracket cleaning is completed, [COMPLETED (NEXT): ENT] is displayed on the screen. After the work up to the step 4 is completed, press the **ENTER** key. If you press the **ENTER** key before cleaning is completed, the machine moves to the next washing procedure.

4

Clean the wiper and the bracket.

- (1) Pull out it by holding projections at both ends of the wiper.
- (2) Clean the wiper and bracket with a clean stick dipped in cleaning solution for maintenance (SPC-0568). Wipe off so that cleaning solution for maintenance will not remain.
- (3) Insert it in the original position by holding the projection at both ends of the wiper.



5

Press the **ENTER** key.

CAP CLEANING  
COMPLETED (NEXT) [ENT]

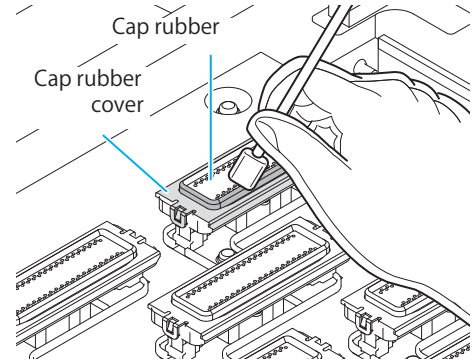
**Important!**

- Until wiper cleaning is completed, [COMPLETED (NEXT): ENT] is displayed on the screen. After the work up to the step 6 is completed, press the **ENTER** key. If you press the **ENTER** key before cleaning is completed, the machine moves to the next washing procedure.

6

Clean the cap rubber and cap rubber cover.

- Wipe off the ink sticking to the cap rubber and cap rubber cover with a clean stick dipped in cleaning solution for maintenance. Wipe off so that cleaning solution for maintenance will not remain.
- At this time, the discharge passage is cleaned automatically.



7

Press the **ENTER** key.

Fill the liquid.  
COMPLETED (NEXT) [ENT]

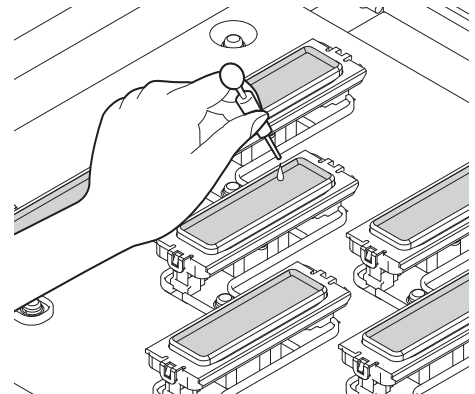
**Important!**

- Until washing liquid is filled, [COMPLETED (NEXT): ENT] is displayed on the screen. After the work up to the Step 8 is completed and you close the front cover, press the **ENTER** key. If you press the **ENTER** key before washing liquid is filled, the carriage returns to the original position.

8

Fill up the cap with cleaning solution for maintenance, using a dropper.

- Fill the cap with the cleaning solution just before the solution overflows from the cap.



9

Press the **ENTER** key.

LEAVING TIME  
= 1mi n

10

Press **▲** **▼** to set the time for the cleaning solution to be left as it is.

LEAVING TIME  
= 2mi n

- Set Value: 1 to 15 min (by the unit of 1 min)

11

Press the **ENTER** key.

- The nozzles are washed.
- When the nozzles have been completely washed, carriage moves onto the table.

PLEASE WAIT  
00:00

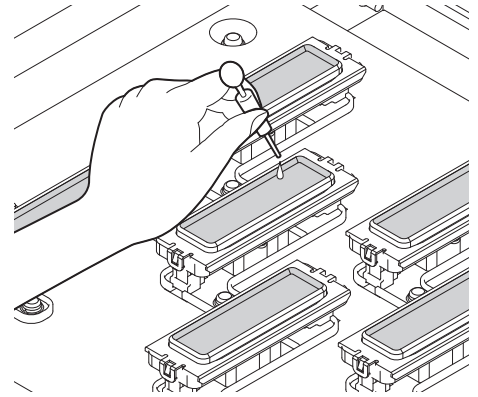


\*\* CLEAMING \*\*  
PLEASE WAIT

12

Fill up the cap with cleaning solution for maintenance, using a dropper.

- Fill the cap with the cleaning solution just before the solution overflows from the cap.



13

Press the **ENTER** key.

- After its initial operation, the machine returns to step2.

CUSTODY WASH  
PLEASE WAIT