

When the Machine Is Not Used for a Long Time

When the machine is not going to be used for a week or more, use the cleaning function for storage to clean the head nozzles and ink discharge passage. Then, place the machine in storage.



- Always use the machine with the main power turned "ON". The function preventing nozzle clogging operates automatically to protect the head of the nozzle.
- The head nozzle may result in nozzle clogging if the main power switch is left OFF for a long time.

Check the items on the right beforehand.

Is [NEAR END] or [INK END] displayed?

- The cleaning solution or ink is absorbed when the nozzles are washed.
- At this time, if the state of "INK END" or "NEAR END" is detected, the nozzle washing operation cannot start.
- In case of INK END etc., replace with a new bottle.



- When the warning message "Check waste ink" is indicated, check the waste ink tank and perform operations by referring to P.4-26 "If a Waste Ink Tank Confirmation Message Appears" according to the situation.

1 In LOCAL mode, select [MENU] > [MAINTENANCE], then press the [ENTER] key.

- The Maintenance menu is displayed.

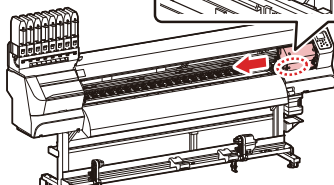
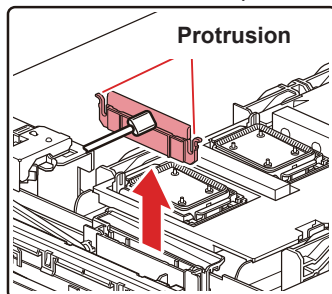
2 Select [STATION MAINT.] > [CUSTODY WASH], then press the [ENTER] key.

- The carriage moves over the platen.

3 When "WIPER CLEANING" is indicated on the display, open the front cover.

4 Clean the wiper.

- (1) Open the front cover, and then pull it out by holding the protrusions at both ends of the wiper.
- (2) Clean with a clean stick dipped in cleaning solution for maintenance.
Wipe off so that cleaning solution for maintenance will not remain.
- (3) Insert it in the original position by holding the protrusions at both ends of the wiper.



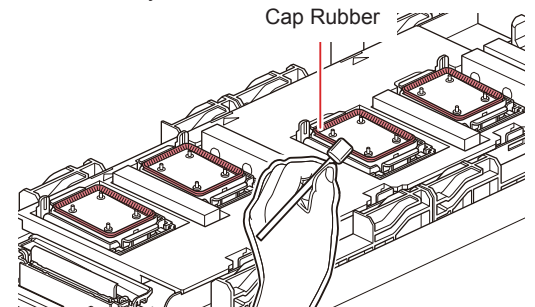
5 Press the [ENTER] key.



- Until wiper cleaning is completed, [COMPLETED (NEXT): ENT] is displayed on the screen. After completing operations up to step 5, press the [ENTER] key. If you press the [ENTER] key before cleaning is completed, the machine moves to the next washing procedure.

6 Clean the cap rubber.

- Wipe off the ink sticking to the cap rubber with a clean stick dipped in cleaning solution for maintenance.
- Wipe off so that cleaning solution for maintenance will not remain.
- At this time, the discharge passage is cleaned automatically.



7 Close the front cover, and press the [ENTER] key.

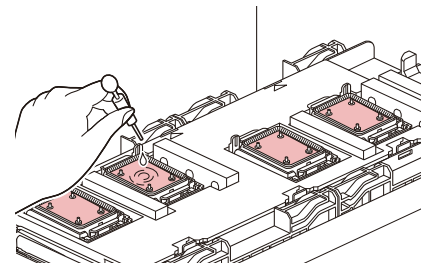
- When the cleaning liquid cartridge is enabled, the cap is automatically filled with cleaning solution.
- When the cap is full of cleaning solution, cleaning solution confirmation instructions are displayed.



- If the front cover is not closed, the cap is not automatically filled with cleaning solution. If the front cover is open, make sure you close it.

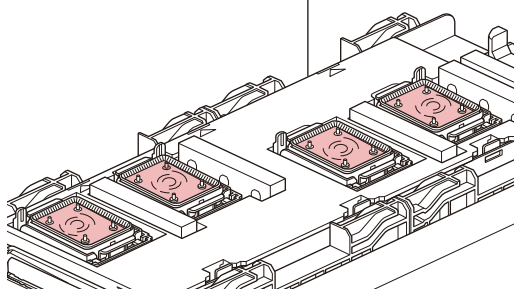


- When the cleaning liquid cartridge is not enabled, the cap is not automatically filled with cleaning solution.
Open the front cover and fill the cap with the maintenance cleaning solution using a dropper.
After filling up the cleaning solution, perform operations from step 11.

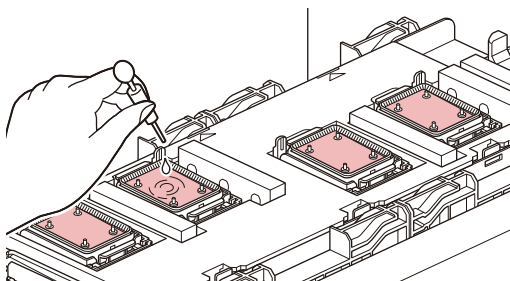


8

When a message is displayed, open the front cover and check the amount of cleaning solution in the cap.



- If the cleaning solution is not full of cap, fill the cap with the maintenance cleaning solution with a dropper.

**9**

Close the front cover, and press the [ENTER] key.

10

Set how long the cleaning solution should remain.

- Set value: 1 to 99 min. (1 minute increments)

11

Press the [ENTER] key.

- The nozzles are washed.
- When the nozzles have been completely washed, the head moves to the maintenance position.

12

Fill up the cap with cleaning solution for maintenance.

- When the cleaning liquid cartridge is enabled, the cap is automatically filled with cleaning solution.



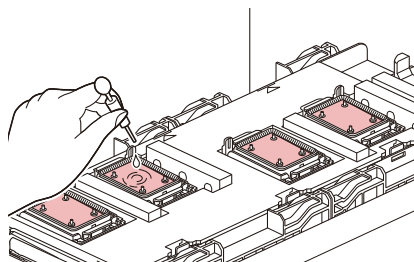
- If the front cover is not closed, the cap is not automatically filled with cleaning solution. If the front cover is open, make sure you close it.



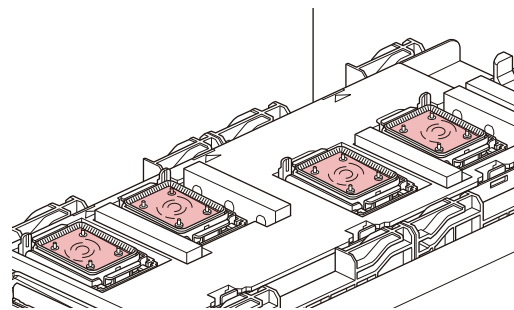
- When the cleaning liquid cartridge is not enabled, the cap is not automatically filled with cleaning solution.

Open the front cover and use the dropper to fill up the cap with cleaning solution until it is almost overflowing from the cap.

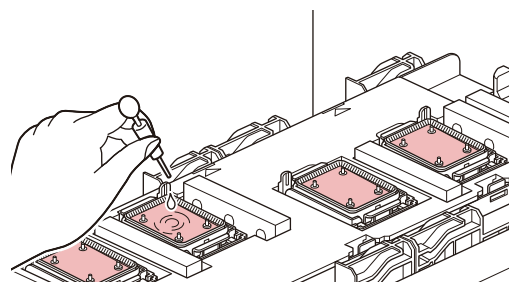
After filling up the cleaning solution, perform operations from step 16.

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When an "Operations complete" message is displayed, open the front cover and check the amount of cleaning solution in the cap.



- If the cleaning solution is not full of cap, fill the cap with the maintenance cleaning solution with a dropper.

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Close the front cover, and press the [ENTER] key.

- After its initial operation, the machine returns to the display in step 2.