

Cleaning the Ink Head and the Area around It

Because the ink head employs a very precise mechanism, due care needs to be taken when it is cleaned. Using a cleaning swab, etc., rub off gelatinous ink or dust that may stick to the lower part of the slider and the area around the ink head. In doing so, Be careful not to scratch the head nozzle surface.



- Depending on the shape and material of the printed work, prints around the head may be stained, which may cause problems with the printing results. Increase the maintenance frequency according to the staining level.

Tools required for cleaning	
• UJ Cleaning swab	• Gloves
• Safety glasses	• Maintenance liquid
• clean stick (PC-0527)	• Weak adhesive tape (Drafting tape, etc.)



- Be sure to wear the included safety glasses and gloves when cleaning the area around the ink head. Otherwise, you may get ink in your eyes.
- The ink contains organic solvent. If you get the ink on your skin or in your eyes, wash it away with plenty of water immediately.

1 Press the **(FUNC1)** (MENU) in LOCAL mode.

2 Press **(▲)** **(▼)** to select “MAINTENANCE”, and press the **(ENTER)** key.

- MAINTENANCE MENU will be displayed.

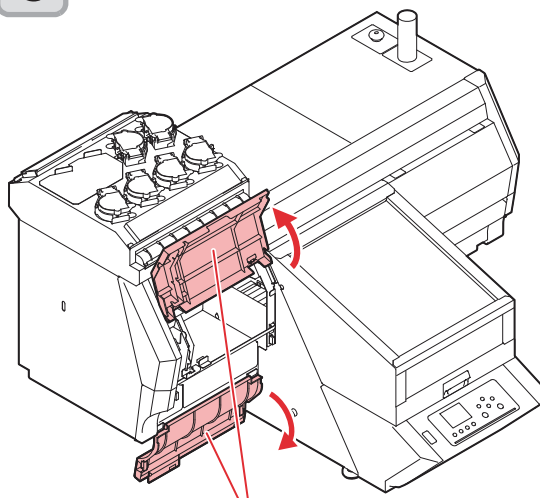
3 Press the **(ENTER)** key.

- “CARRIAGE OUT” will be selected.

4 Press **(▼)**, and press the **(ENTER)** key.

- Carriage will move to the left end of this machine.

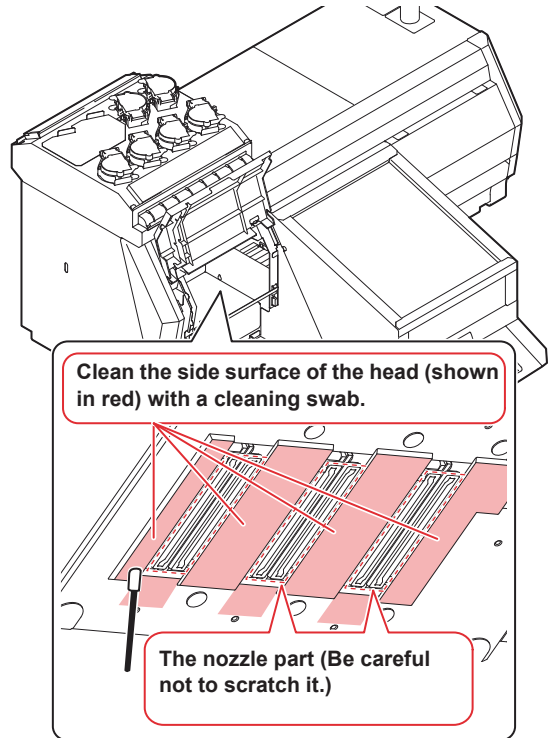
5 Open the maintenance cover.



Maintenance cover

6 Wipe ink sticking to the side of the head off with a cleaning swab.

- Wipe off the ink sticking to the side of the head with a cleaning swab dipped in Maintenance liquid for maintenance.
- Be careful not to scratch the head nozzle surface.



7 Press the **(ENTER)** key after the cleaning.

8 Close the maintenance cover, and press the **(ENTER)** key.

- After its initial operation, the machine returns to LOCAL mode.