

## When the Machine Is Not Used for a Long Time

When the machine is not going to be used for a week or more, use the cleaning function for custody to clean the head nozzles and ink discharge passage. After this, keep the machine in custody.

**Important!**

- Use the machine with always turning "ON" the main power. The function preventing nozzle clogging operates automatically to protect the head of the nozzle.
- The head nozzle may result in nozzle clogging if the main power switch is left OFF for a long time.

Check the items on the right beforehand.

Is [NEAR END] or [INK END] displayed?

- The cleaning solution or ink is absorbed when the nozzles are washed.
- At this time, if the state of "no ink" or "almost no ink" is detected, the nozzle washing operation cannot start.



- When the warning messages "Check waste ink" are indicated, check the waste ink tank, and then operate it, referring to P.4-23 "If a Waste Ink Tank Confirmation Message Appears" according to the situation.

**1** Press the **FUNC1** (MENU) in LOCAL mode.

**2** Press **▲▼** to select "MAINTENANCE", and press the **ENTER** key.

- MAINTENANCE MENU will be displayed.

**3** Press the **ENTER** key.

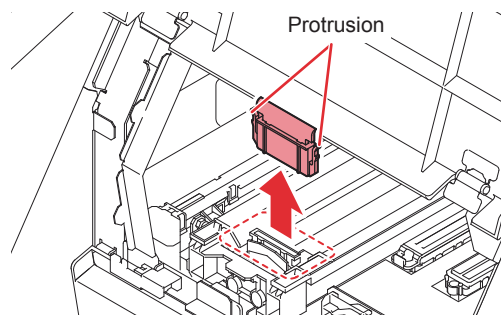
- "STATION" will be selected.

**4** Press **▼** 3 times, and press the **ENTER** key.

- "CUSTODY WASH" will be selected and the carriage will move onto the platen.

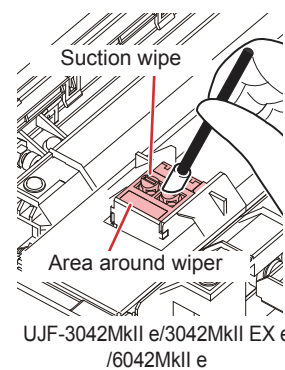
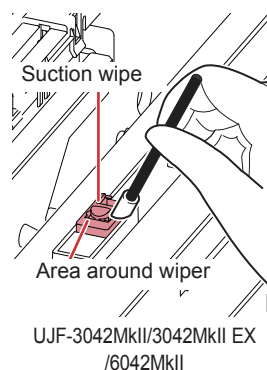
**5** (When using rubber wiper) Clean the wiper and bracket.

- Perform Step 6 when using the suction wiper.
- (1) Open the maintenance cover then pull it out by holding protrusions at both ends of the wiper.
- (2) Clean the wiper and bracket with a clean stick dipped in Maintenance liquid for maintenance.
  - Wipe off so that cleaning solution for maintenance will not remain.
- (3) Insert it in the original position by holding the protrusions at both ends of the wiper.



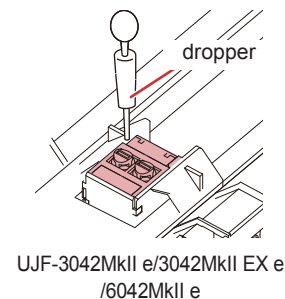
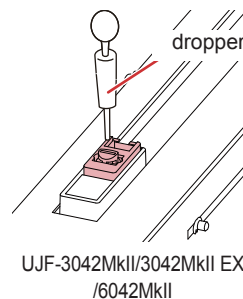
**6** (When using suction wiper) Clean the suction wiper and around the wiper.

- Clean the wiper and the area around wiper with a clean stick dipped in Maintenance liquid for maintenance.
- Wipe off so that maintenance liquid for maintenance will not remain.



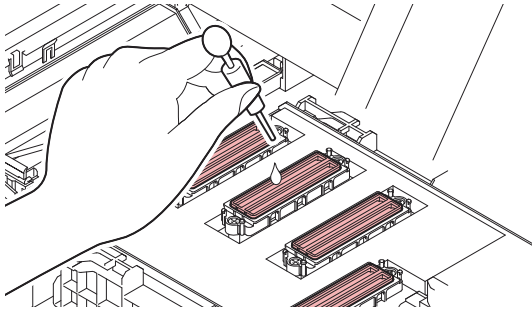
● Clean the tube once a week to prevent wiper tube clogging.

- (1) Fill the dropper with 3 cc maintenance liquid.
  - Use the dropper scale for the liquid measure.
- (2) Fill the suction wiper with the maintenance liquid from its mouth.
  - Speed to fill with maintenance liquid : 1 cc/second



## 7 Fill up the cap with Maintenance liquid for maintenance.

- Suck maintenance solution into a dropper and fill up the cap with it. Fill up the cap with maintenance solution on the verge of overflow from the cap.



## 8 Press the **ENTER** key.

- Important!**
- Until wiper cleaning is completed, [COMPLETED (NEXT): ENT] is displayed on the screen. After the work up to the step 7 is completed, press the [ENTER] key. If you press the [ENTER] key before cleaning is completed, the machine moves to the next washing procedure.

## 9 Close the maintenance cover and press the **ENTER** key.

## 10 Press **▲** **▼** to set the time for the cleaning solution to be left as it is.

- Set Value: 1 to 10 min (by the unit of 1 min)

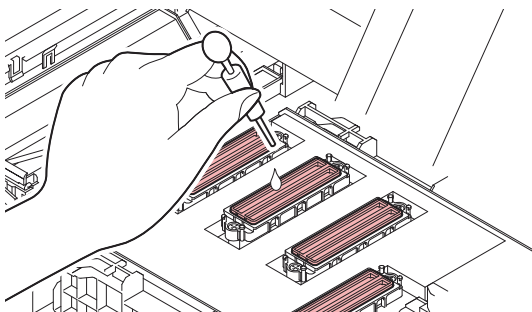
## 11 Press the **ENTER** key.

- The nozzles are washed.
- When the nozzles have been completely washed, the head moves to the maintenance position.

## 12 Open the maintenance cover.

## 13 Fill up the cap with Maintenance liquid for maintenance.

- Suck maintenance liquid into a dropper and fill up the cap with it. Fill up the cap with maintenance liquid on the verge of overflow from the cap.



## 14 Close the maintenance cover and press the **ENTER** key.

- After its initial operation, the machine returns to step 2.