

## When this printer is left unused for a long time

Clean as follows if the product is not used for one week or longer:

### Check beforehand

Is [Near End] or [Ink End] displayed?

- Maintenance liquid and ink is aspirated during the washing operation. Washing is not possible if an error occurs during this process. Replace with new ink.

**1** On the LOCAL mode screen, select [MENU] > [Maintenance], then press the [ENTER] key.

- The Maintenance menu is displayed.

**2** Select [Station Maint.] > [Custody Wash], then press the [ENTER] key.

- The carriage moves over the platen.

**3** Open the front cover.

**4** Clean the wiper and bracket.

-  "Wiper Cleaning"(P. 134)

**5** Press the [ENTER] key once cleaning is complete.

- "Cap Cleaning Completed (Next) [ENT]" appears on the display.

**6** Clean the cap rubber.

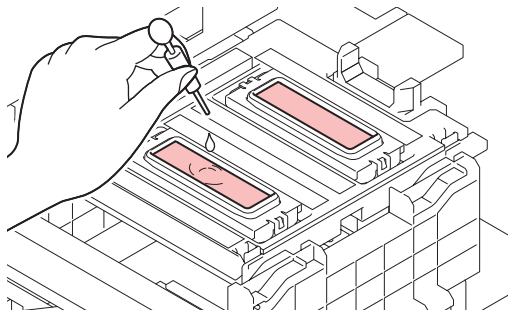
-  "Cap Rubber Cleaning"(P. 136)

**7** Once cleaning is complete, close the cover, then press the [ENTER] key.

- "Fill the Liquid. Exit Next [ENT]" appears on the display.

**8** Fill the cap with maintenance liquid.

- Use a syringe to draw up some maintenance liquid and fill until it almost overflows from the cap.



**9** Press ▲▼ to enter the leaving time. (Supported from firmware version 3.2 onward)

- The recommended leaving time is 1 minute.

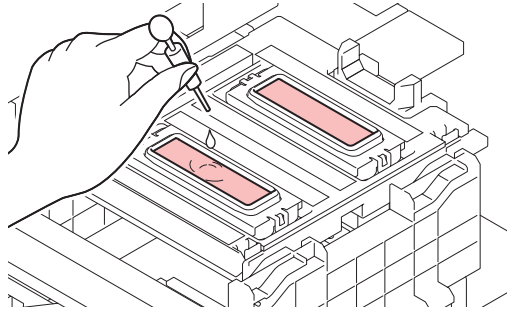
**10** Close the front cover, then press the [ENTER] key.

- Print nozzle washing starts. The elapsed time is displayed on the display.
- Cleaning is performed automatically once print nozzle washing has ended.
- "Fill the Liquid. Exit Next [ENT]" appears on the display.

**11** Open the front cover.

**12** Fill the cap with maintenance liquid.

- Use a syringe to draw up some maintenance liquid and fill until it almost overflows from the cap.



**13** Close the front cover, then press the [ENTER] key.

- Pump tube (ink discharge channel below the cap) washing starts.